



Day of the Dead Halloween Pumpkin - Lamp



SEREV3d

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Summary

Halloween is getting very close now! We decided to put out another awesome new release: Day of the Dead Halloween...

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Halloween is getting very close now! We decided to put out another awesome new release: **Day of the Dead Halloween Pumpkin**, lantern version.

If you **sign up on our Patreon for FREE** you can enter our **SEREV3d Halloween 3d print Contest**, and win awesome prices, we will announce the winners on the 31st of Oct Halloween night! ►<https://www.patreon.com/posts/114323284>

What filament to use for the Day of the Dead Halloween Pumpkin?

We recommend:

► **Bambu PLA Basic White**

OR

►Bambu PLA Matte Desert

Painting recommendation if you use the white filament:

Base Coat: Sand the print (optional), then apply a light brown or tan base coat.

Shading: Use darker browns and blacks (rub n buff or light brown acrylic paint) for dry-brushing, focusing on recesses for depth.

Highlights: Lightly dry-brush the raised areas with white or beige acrylic for contrast.

Sealing: Finish with a matte clear coat.

Painting recommendation if you use the PLA Matte Desert filament:

Dabbing Technique: Apply a white or light tan coat using a sponge, leaving the brown filament visible in the recesses.

Shading/highlights and Sealing: Same instructions as above with the white filament.

PRINT info and advice:

If you use the print profile we provided the manual tree supports are already set up and added on the file as well as all the recommended settings, with Bambu Slicer it's all fully ready to print!

The easiest way to remove supports from the mouth gap: we recommend to use a thin pliers, blade/knife to cut out/remove the supports.

If you download the stl version, don't forget to add a few manual or automatic supports on top of the eye holes, nose, and the mouth gap

What kind of lights to use for the lantern?

►Remote Controlled 16-color RGBW Puck Lights

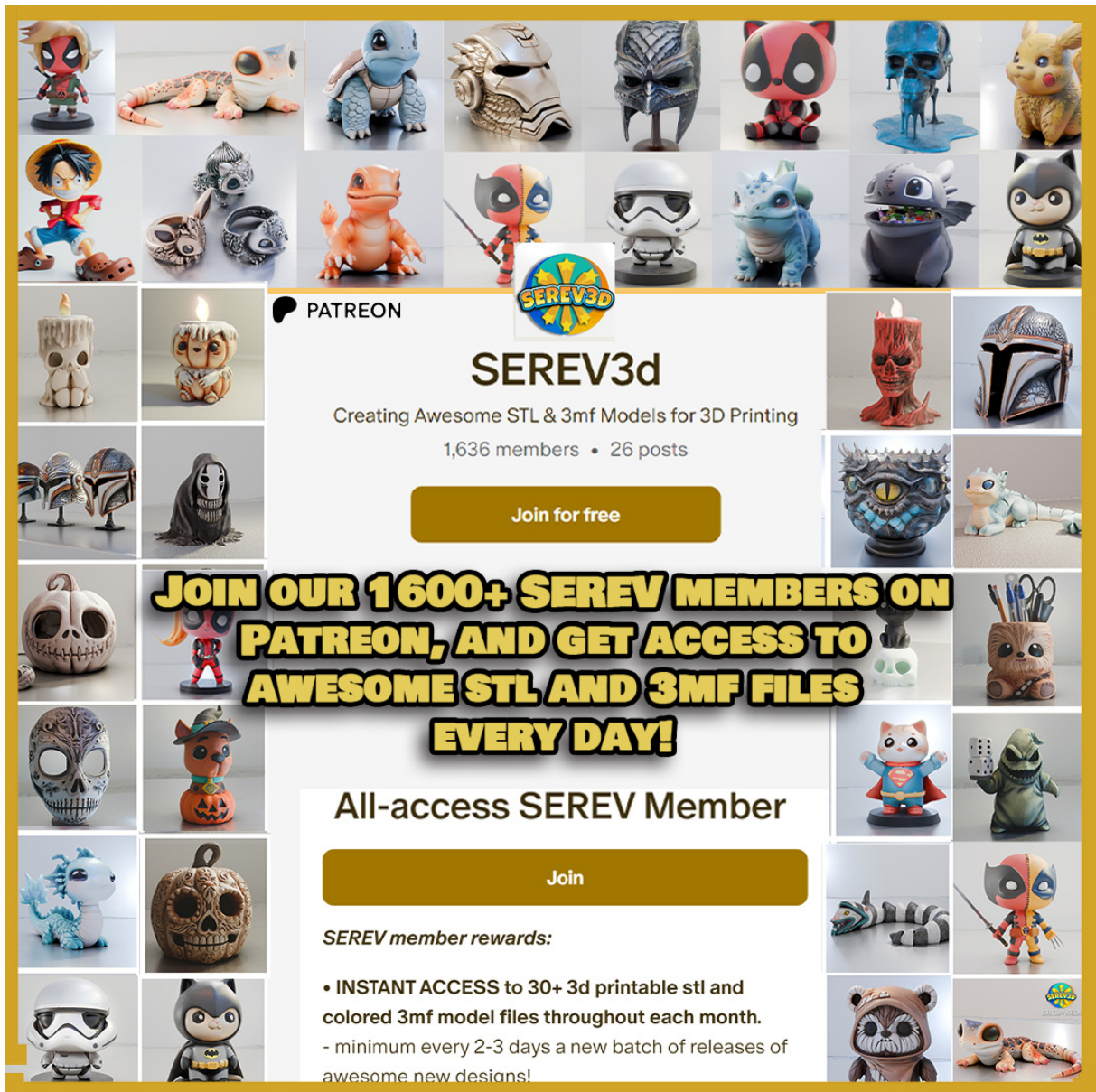
OR

►D37.2x36.6mm LED Flame Tea Light Candle Set

We are looking forward to see your makes, feel free to share them in the comments!:))

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Print Settings

Printer Brand:

Bambulabs

Printer:

Bambu P1S

****Rafts:****

No

Supports:

Yes

****Resolution:****

0.2mm

Infill:

10% Gyroid

****Filament:**** Regular PLA Bone white/brown

Category: Decor

Model files



day_of_the_dead_halloween_pumpkin_lantern.stl

day_of_the_dead_halloween_pumpkin_lantern.3mf

[Find source .stl files on Thingiverse.com](#)

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