



Human Skull



vidision

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Summary

Skull model, about 202mm on the X axis, and about 220mm overall from crown to chin.

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I printed this smaller last year. Now, with my remix tweaks, I am printing it larger with the following settings:

- 0.28mm layer height, 3 walls
- Seam positioned 'back,' Arachne walls
- 3% gyroid infill
- Slim tree supports, 35° threshold, on build plate only

The print is half done ... if I do another I'll probably go with 4 walls and 10% infill for a little more heft.

This remix is based on

To Make
or not
to Make

To Make or not to Make
by LeFabShop

Model files



skull-fixed-2024.stl

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