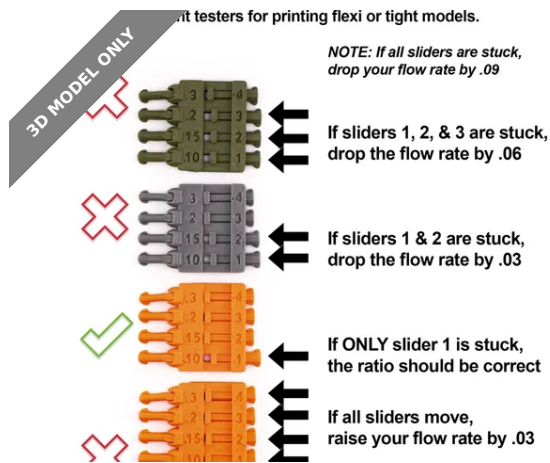




Flexi Flow Calibration Tool V4 By CK3D



CK3DPrints

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Summary

Flow calibration tool specifically for flexi or articulating 3D prints, like our Spiders.

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[flow](#) [rate](#)

Flow calibration tool specifically for flexi or articulating 3D prints, like our Spiders.

If your Flexi models are fusing together, feel too loose, or it seems like small gaps are being fused, you likely need to adjust your Flow Rate for your filament. Every filament is different and this number is usually set between 0.95-1.00 (0.80-1.15 at most). Print this small tester before your first adjustment and reprint for every adjustment after. We usually begin with adjustments of plus or minus 0.03 depending on if it's too tight or too loose. You can fine tune with smaller increments (+/- 0.01) if you feel it's needed. If the #1 slider is fused and the other sliders move freely (or after lightly breaking them free) and the test joint bends, your settings should be about perfect.

Use the same settings as you would for your model, or if no settings, use a default slicer setting at around .2 layers.

Model files



flow-calibration-for-flexis-v4-with-instructions-by-ck3d.stl



flow-calibration-for-flexis-v4-no-inst-by-ck3d.stl



beta-flow-calibration-single-v5-by-ck3d.stl



flexi-flow-rate-tool-v3-old-version-by-ck3d.stl

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