



lumo · headphone stand

 h3li0

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updated 21. 3. 2025 | published 21. 3. 2025

Summary

modern minimalist headphone stand assembly

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important · make sure that:

1. your filament is dry so that it deals appropriately with the tolerances
2. your build plate is properly clean so that there aren't adhesions issues and lifts during the print · if you usually experience issues with bed adhesion on your prints, enable a 5mm brim on the slicer
3. the 3mf file includes a test plate file if you'd like to confirm that your filament of choice is able to handle the tolerances

stand dimensions in mm ~ x:56 · y:50 · z:225

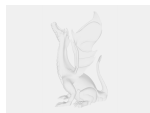
photos show printed in matte and wood pla

- .40mm nozzle
- .16 layer height
- 15% gyroid infill on the stand and nut and 30% gyroid infill on the base

notes

- includes **bambu studio 3mf files** and **STLs**
- all photos uploaded are of the **actual printed model**, and are copyright protected
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Model files



headphone_stand.3mf



base.stl



nut.stl



stand.stl

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