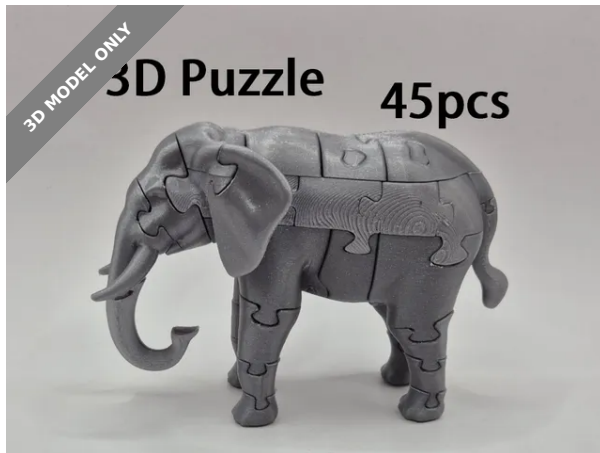




Elephant 3D Puzzle (45 pieces)

 Wilko_SLO

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updated 5. 7. 2025 | published 5. 7. 2025

Summary

Fun and challenging to assemble. A creative project for all ages! Perfect as a unique gift or for decoration.

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Elephant is 14 cm long, 10 cm high, and 6 cm wide.

Designed to Print with PLA Z=0,2

Suggest to set Bottom layers to 10

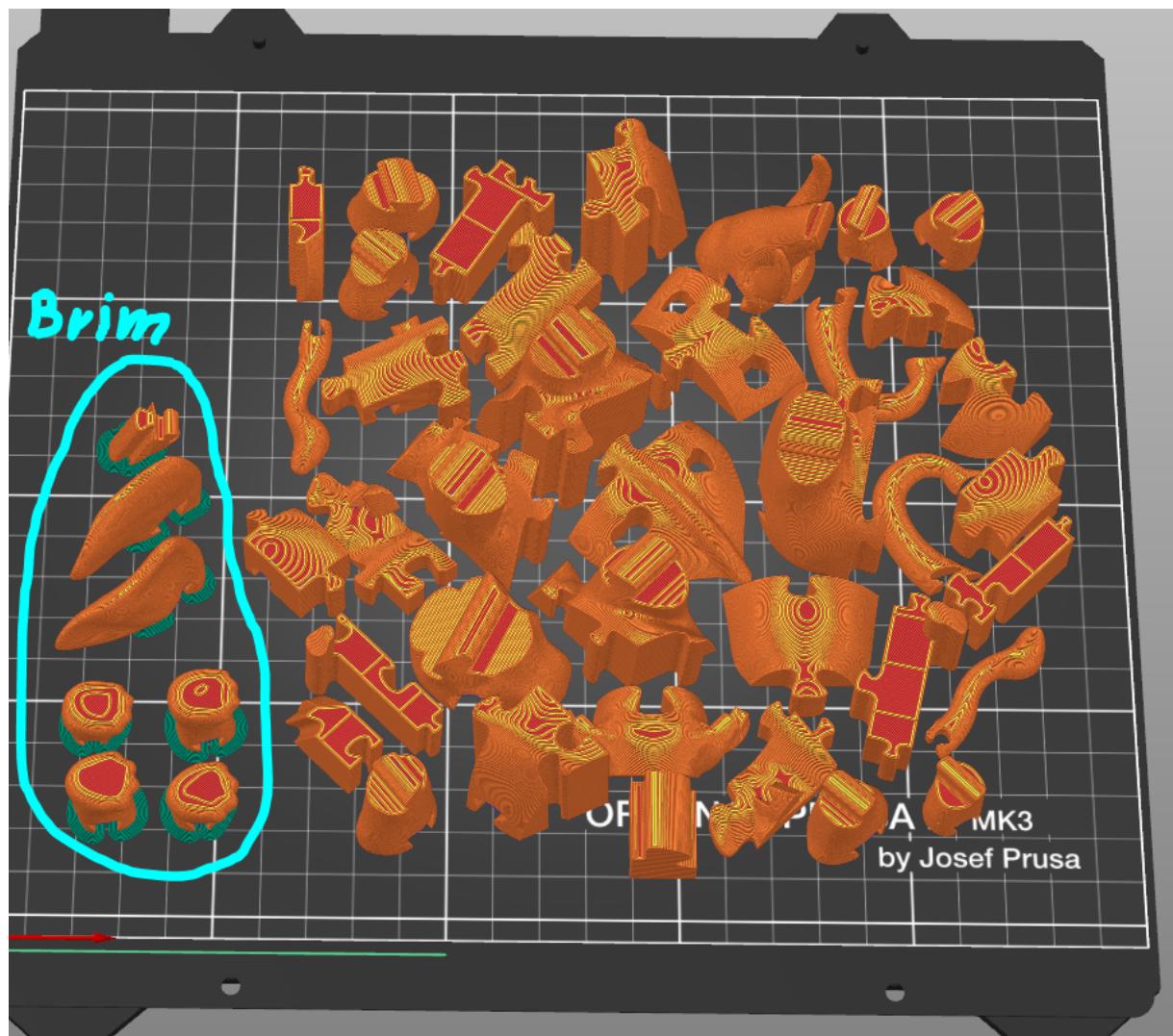
Horizontal shells

 Solid layers:	Top:  • 5	Bottom:  • 10
 Minimum shell thickness:	Top:  • 0.7 mm	Bottom:  • 0.5 mm

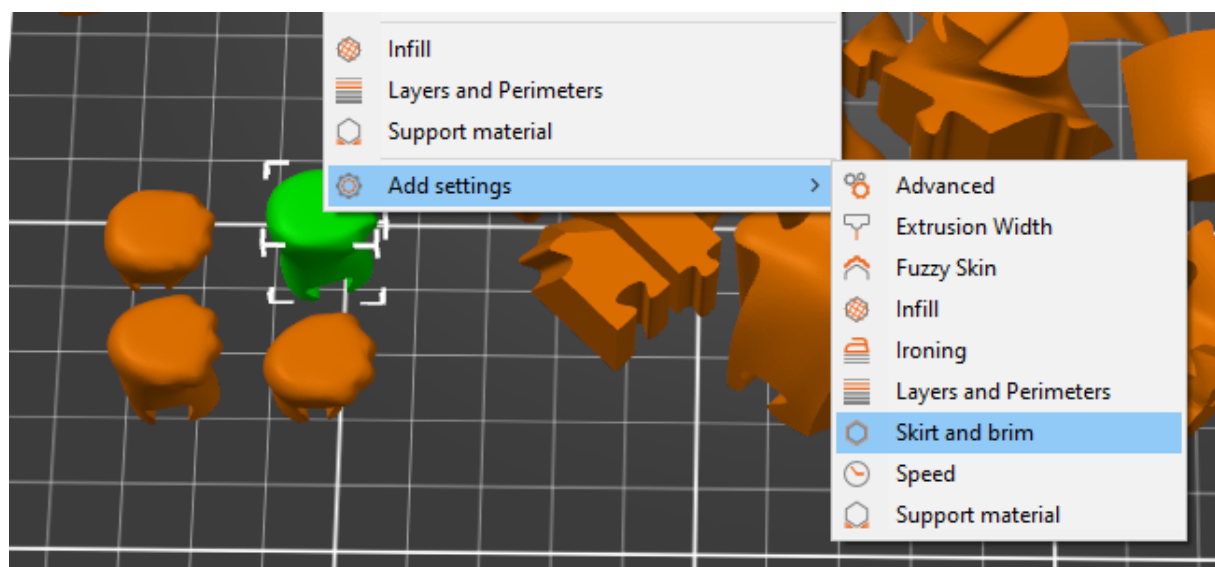


Some of them need a brim. See the picture. (I placed them on the left side.)

It should look like:



Set selective brim



Skirt and brim



Select showing settings

☒ Brim separation gap

☐ Brim type

☒ Brim width

OK

Cancel



Object Settings to modify

Skirt and brim

✗ Brim width: mm

Tips and Tricks

If you feel too much resistance when assembling the parts, clean your prints on that particular side.

How to Build:

1. First, separate the parts that look like ears, legs, and half-pieces.
2. Then, find the largest parts and start building the middle body.
3. Use your building skills and enjoy the process!

At the end, it should look like an elephant.

And YES, it was a FUN project!

Model files



elephant-3d-puzzle-45-parts.stl



elephant-3d-puzzle-45-parts.3mf

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