



Flexi Water Dragon (Print-in-place)



3D_Flexseeds

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Summary

This is Flexi Water Dragon, inspired by the image of a dragon living in the sea.

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"If he sees his target, he'll come at it in a straight shot "

This is Flexi Water Dragon, inspired by the image of a dragon living in the sea. It has fins all over its hands and back, and its body is covered with ctenoid scales like those of bony fishes.

In addition to the standard Flexi Dragon-like size model, medium size model, reorganized in a plesiosaurus style, is included. The medium size requires 30% less filament and time to 3D print than the large size; if 3D printing time is a concern, the medium size is a good choice.

Print in Place with no supports. No assembly required.
Please take pictures of your dragon and share them with us!

Commercial Use

This model is not available for commercial use under "**Standard Digital File License**" below. Therefore, I am selling the upgraded model with additional detailing and a license for commercial use. If you want to sell my model commercially, please check my Cults, Etsy, and MyMiniFactory.

<https://cults3d.com/en/design-collections/3dflexseeds/commercial-use-ver>
<https://flexseedsshop.etsy.com>
<https://www.myminifactory.com/users/3dflexseeds/collection/commercial-ver>



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On Patreon, you can purchase public commercial models at a special discount, and new releases are available for free present
In addition, you can get monthly exclusive models and generous welcome pack!!

<https://www.patreon.com/FlexSeeds>

⚠Warning⚠

Be careful in environments with young children and pets!

This model contains small parts. If not properly stored in an environment with young children or pets, it may lead to accidents such as accidental ingestion or injury. If infants or pets are present, please take appropriate measures depending on the situation, such as refraining from 3D printing or storing in an appropriate place.

Do not apply strong force!

Applying strong force to a 3D printed model or throwing it may damage the model and lead to accidents such as injuries. In addition, debris from damage to the model may be accidentally ingested by infants or pets. If the model is damaged, dispose of it immediately.

Store them in an appropriate place.

After 3D printing, store the model in an appropriate place out of reach of young children and pets. Proper adherence to the precautions will ensure safe use of the model.

Print Setting

Infill:15-20%

Filament material: PLA

[Layer Height]

Layer Height: 0.2mm

Initial Layer Height: 0.2mm

[Seam]

Seam Position: Aligned

[Walls]

Wall Loops: 2

[Initial layer Speed]

Initial layer: 30mm/s

[Other layer Speed]

Outer wall: 30mm/s

Overhang Speed: 0, 30, 10, 10, 10mm/s [10%, 25%, 50%, 75%, 100%]

Bridge: 30mm/s

[Acceleration]

Outer Wall: 2000mm/s²

[Support]

Enable Support: none

[Raft]

Raft Layers: 0 layers (none)

[Bed Adhension]

Brim type: No-brim

[Prime Tower]

Internal ribs: none

Width: 15mm

Brim Width: 0mm (none)

Infill Gap: 100%

Rib Wall: none

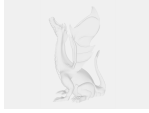
Model files

flexi-water-dragon-v1.stl



flexi-water-dragon_mid-v1.stl





flexi-water-dragon_3mf_bambu-v1.3mf



flexi-water-dragon_mid_3mf_bambu-v1.3mf



flexi-water-dragon_3mf_prusa-v1.3mf



flexi-water-dragon_mid_3mf_prusa-v1.3mf

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