



Creepy SpongeBob

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Summary

A creepy spongebob with 2 pieces to print - the body and the legs. Better to print on White PLA and then color it



3.37 hrs



2 pcs



0.20 mm



0.40 mm



PLA



34 g



Prusa MINI /
MINI+

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Easy to print, will take around 3.5 hrs for both files (legs + body)

For the body

infill 5%

0.2 quality

For the legs

infill 25%

0.2 quality

(you may need to add brim)

Model files



sponge-body.stl



sponge-legs.stl

Print files



sponge-body_02mm_pla_mini_2h24m.gcode

⚙️ PLA ⚙️ 0.40 mm ⚙️ 0.20 mm ⌚ 2.41 hrs ⚖️ 27 g 🖨️ Prusa MINI / MINI+



sponge-legs_02mm_pla_mini_57m.gcode

⚙️ PLA ⚙️ 0.40 mm ⚙️ 0.20 mm ⌚ 0.96 hrs ⚖️ 7 g 🖨️ Prusa MINI / MINI+

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