



Simple Ribbed Box



Jérémy Reeder

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Summary

A ribbed, open-topped box.



1.18 hrs



1 pcs



0.72 mm



0.80 mm



PLA



72 g



Prusa MINI /
MINI+

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This is a simplification of my original [Interlocking Boxes](#).

Use 0% infill and no solid top layers. I recommend spiral vase mode, with tall layers and with perimeter extrusions at least 1.2mm wide. Note that the ribs in this design keep the walls from bowing as flat walls otherwise would in a large vase-mode print.

This remix is based on



Interlocking Boxes

by Jérémy Reeder

Model files



simple-ribbed-box.stl

Print files



ribbed-box_pla_12e_072z-spiral_mini-jjr.gcode

🌀 PLA 🌀 0.80 mm 🌀 0.72 mm 🕒 1.18 hrs 📊 72 g 🖨️ Prusa MINI / MINI+

📄 For 0.8mm nozzles, but probably usable on nozzles as small as 0.4mm.

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