



Joy Round

t timcel

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Summary

Joy Round is a member of the 2019 Holiday Collection.

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Joy Round is a member of the 2019 Holiday Collection. At the bottom of this summary, you'll find a list of all the members of the collection.

Joy Round prints great in one color. Two sizes are included. Choosing Holiday colors is always right. Something light and bright would be fun.

Dont forget to share the Joy. Visit the Joy Project below for the STLs you need to make small Joys to give to friends, family and strangers. Share good thoughts. Share the Joy!

Here are a few tips from a designer. With all the curves, Joy Round looks particularly good in Silky filaments set at .20mm layer height. The sheen really comes out with the curves.

To print in two colors, use the pause feature common with most current 3d Printers. Once the top layer of the bottom section is complete and the printer is focusing on just the Joy Outline, pause the printer and change

filaments. Better yet, If you have a Prusa MMU unit, just setup a filament change after 12mm.

The samples were printed in Silky Red, Silky Gold and Silky Green, Copper, Bronze PLA filaments.

The 2019 Holiday Collection is all here at the Prusa community for download. Here are the links for the file locations at Thingiverse:

Full set <https://www.thingiverse.com/timcel/collections/2019-holiday-collection>

2019 Holiday Tree <https://www.thingiverse.com/thing:4014140>

Merry Merry <https://www.thingiverse.com/thing:4014387>

Joy Round <https://www.thingiverse.com/thing:4014449>

KissMas <https://www.thingiverse.com/thing:4014356>

Humbug 2 <https://www.thingiverse.com/thing:4014281>

Ho!Ho!Ho! 2 <https://www.thingiverse.com/thing:4014267>

Ho! 2 <https://www.thingiverse.com/thing:4014250>

Ho! 3 <https://www.thingiverse.com/thing:4014217>

Xmas Star <https://www.thingiverse.com/thing:4014412>

Other collections...

2018 Holiday Collection

<https://www.thingiverse.com/timcel/collections/2018-holiday-design-collection>

Boo!Ville Collection

<https://www.thingiverse.com/timcel/collections/boo-ville>

2019 Valentine Collection

<https://www.thingiverse.com/timcel/collections/2019-valentine-collection>

Good Words

<https://www.thingiverse.com/timcel/collections/good-words>

The Joy Project

<https://www.thingiverse.com/thing:3298739>

Other Collections

<https://www.thingiverse.com/timcel/collections>

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Print instructions Category: Decor Print Settings

Printer Brand: Prusa

Printer: i3 MK3 MMU 2

Rafts: No

Supports: No

Resolution: .15mm to .20mm

Infill: 15-20%

Filament: Generic Silky PLA PLA Any Silky Colors

Model files



large_display_joyroundb_13177.stl



large_display_joyrounda_13177.stl



joyroundb.stl



joyrounda.stl

[Find source .stl files on Thingiverse.com](#)

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