



Love!

t timcel

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Summary

Love! is the one Holiday gift everyone needs throughout the year. Print and share Love!

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Love! is the one Holiday gift everyone needs throughout the year. Print and share Love! with family, friends and surprise people you interact with throughout the day. This is one print you can never have too many around to share. Print extras. You'll be glad you did.

Love! models comes in three sizes so you're sure to have just the right size Love! for every occasion. It scales down and up well.

With so much bad news surrounding us, my goal is to share positive messages.

These are easy to print 3D typographic decorations. They make simple and thoughtful gifts. Share with friends, family and surprise strangers. Spread good words.

Need more good words? Don't forget Peace and Joy.

Peace thing:3265473

Joy thing:3265452

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@celeski.digital and @woodworking.digital

Print instructions Category: Signs & Logos Print Settings

Printer Brand: Prusa

Printer: i3 MK3 MMU 2

Rafts: No

Supports: No

Resolution: .20

Infill: 15-20%

Filament: Atomic, CC3D, Inland PLA, PETG Amazon Basics Red PLA, Atomic True Red PLA, Atomic Translucent Red PETG

Notes:

Love! is part of my Good Words Collection. Use the model size closest to your desired size for an optimized model. Mix, match and vary the size. Leave off the top and expose the infill for an interesting effect. These are easy to print 3D typographic decorations.

Bright colors recommended in PLA. Amazon Basics Red is nice and warm. True Red from Atomic Filament is excellent. Translucent colors in PETG.

Models come in 2-4 sizes with Z heights of individual letters optimized for each model size. A and some B size models include pass through holes for adding a string so they can be hung as ornaments. A size models are designed to work as holiday pins you can attach to your clothing. Just add bar pins and epoxy to the back. C and D sizes are for holiday decorations.

In PLA, standard .20mm settings should work fine on most 3D printers. If printed in PETG, suggest that speed be slowed down to 35mm and infill slowed down to under 100.

Filaments used in these models:

Amazon Basics Red. Atomic Filament Silver, Dark Bronze, Orange, Transparent Orange, Natural, Granite White and Starlight Gray. CC3D Silky Gold and Silky Silver. Inland White and Yellow.

Techniques Used. As a designer, I often create 3D printed models with adjusted print settings or features enabled to create design details or to enhance 3D effects.

For translucent colors, I slow down infill and shell print speeds to increase transparency and vary infill for each model size.

I sometimes modify infills that show through translucent colors to match the scale of the printed model. With solid colors, I may delete the top layer to reveal a rectilinear or triangle infill for a plaid effect. I print models upside down and delete the top with no infill for a model that can be backlit.

This remix is based on



Love!

by timcel

Model files



lovea.stl



loveb.stl



lovec.stl

[Find source .stl files on Thingiverse.com](#)

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