



Pebble Steel 22mm band adapter MKIV



Luno

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Summary

This is an update to my previous adapter that allows you to use any 22mm watchband on the Pebble Steel. Standard,...

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This is an update to my previous adapter that allows you to use any 22mm watchband on the Pebble Steel. Standard, Milanese, NATO (provided you bring your own pins), you name it!

I didn't really like any of the adapters on this website; the tolerances were all over the place, awkward to print, and had numerous failure points at layer lines. This adapter is designed to be easy to print with a standard 0.40mm nozzle and a layer height of 0.15mm or lower (I printed it at 0.10mm in black PETG). It was designed specifically for NATO/Marine Nationale/elastic bands in mind, but should work with any other kind of band. Unfortunately, due to the design of the lugs, this causes the watch to theoretically become longer, making you need to "tighten" up your watch a little bit and go up a notch or two. For best quality and strength, place the flat side down on the build plate, and print without supports, and print with 100% infill. You should NOT have to force the lug screws in to install this; if you do, your printer's tolerance may be off, or you may just need to gently make the holes slightly wider using the lug screws. The

adapter may have a little play; this is OK and does not affect the strength or functionality of the adapter.

If you don't like the design or fitting, I've also gone ahead and included the STEP file for you modding pleasure. Let me know what you think!

BIG EDIT: uploaded new version of model as a 3mf now, added lug escape hole so that you can actually remove the adapter if you want to...

Print Settings

Printer Brand:

Prusa

Printer:

Mk2.5s

Rafts:

No

Supports:

No

Resolution:

150

Infill:

38

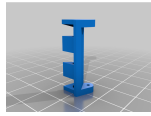
Filament: IC3D PETG

Notes:

See summary for best print settings.

Category: Accessories

This remix is based on



Pebble Steel 22mm band adapter MKIV

by Devezu

Model files



pebblesteeladapter_mkiv.step

pebblesteeladapter_mkiv.3mf

[Find source .stl files on Thingiverse.com](#)

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