



Gearshift pattern - 6 speed



H3dSprint

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updated 22. 12. 2022 | published 22. 12. 2022

Summary

To use my multipurpose gear lever knob also for a tractor with 6 speed, I have created this gearshift pattern.



0.19 hrs



2 pcs



0.20 mm



0.40 mm



PET



3 g



Prusa
MK3/S/S+

[Hobby & Makers](#) > [Automotive](#)

Tags: [gear](#) [speed](#) [pattern](#) [sparepart](#) [lever](#) [tractor](#)

Gearshift pattern fit to [gear lever knob](#) which is e.g. suitable for Fendt.

Printed in two steps. At first the text is printed with white filament and afterwards the rest is printed in black. Place the .stl file on the bed between the reference points to avoid a collision by printing the second step (text and plate are in one file). To get a smooth surface without cracks, I recommend to increase the bed temperature by 5-10°C after first two layers are printed.

Link to gear lever knob: [Gear lever knob for tractor - e.g. for FENDT von H3dSprint](#) | [Kostenloses STL-Modell herunterladen](#) | [PrusaPrinters](#)

Model files



gearshift_pattern_6-speed.stl



gearshift_pattern_6_speed.step

Print files



pattern_6_speed_2_02mm_petg_mk3s_57s.gcode

PET 0.40 mm 0.20 mm 0.18 hrs 2 g Prusa MK3/S/S+



pattern_6_speed_1_02mm_petg_mk3s_57s.gcode

PET 0.40 mm 0.20 mm 0.01 hrs 1 g Prusa MK3/S/S+

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