



Spiral Ring - thin



PBJ

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Summary

This Spiral Ring design is printed with the vase method. Ring sizes 5 to 13 included for PLA and PETG



0.12 hrs



34 pcs



0.15 mm



0.40 mm



PLA
PET



1 g



Prusa MINI /
MINI+

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Tags: [ring](#) [spiral](#) [ringcontest](#)

This is a very simple print that shows nice clarity when printed with clear PETG. The Galaxy Silver Prusament PLA gives a metallic feel to the ring.

Since the vase print method is used, only one ring can be printed at a time.

I have included individual prints for PLA and PETG for ring sizes 5 to 13 in 0.5 ring size steps. The ring sizes grow uniformly to meet the required inner diameter, so the thickness and depth change as well.

Another version of this ring called "Spiral Ring -solid" which has a circular inside is included in my ring collection.

Model files



all-spiral-rings_for_vase_print_method.3mf

Print files



5_spiral_ring_vase_print_015mm_petg_mini_6m.gcode

PET 0.40 mm 0.15 mm 0.07 hrs 1 g Prusa MINI / MINI+



55_spiral_ring_vase_print_015mm_petg_mini_6m.gcode

PET 0.40 mm 0.15 mm 0.07 hrs 1 g Prusa MINI / MINI+



6_spiral_ring_vase_print_015mm_petg_mini_6m.gcode

PET 0.40 mm 0.15 mm 0.07 hrs 1 g Prusa MINI / MINI+



65_spiral_ring_vase_print_015mm_petg_mini_6m.gcode

PET 0.40 mm 0.15 mm 0.08 hrs 1 g Prusa MINI / MINI+



7_spiral_ring_vase_print_015mm_petg_mini_6m.gcode

PET 0.40 mm 0.15 mm 0.08 hrs 1 g Prusa MINI / MINI+



75_spiral_ring_vase_print_015mm_petg_mini_6m.gcode

PET 0.40 mm 0.15 mm 0.08 hrs 1 g Prusa MINI / MINI+



8_spiral_ring_vase_print_015mm_petg_mini_6m.gcode

PET 0.40 mm 0.15 mm 0.09 hrs 1 g Prusa MINI / MINI+



85_spiral_ring_vase_print_015mm_petg_mini_6m.gcode

PET 0.40 mm 0.15 mm 0.09 hrs 1 g Prusa MINI / MINI+



9_spiral_ring_vase_print_015mm_petg_mini_6m.gcode

PET 0.40 mm 0.15 mm 0.09 hrs 1 g Prusa MINI / MINI+



95_spiral_ring_vase_print_015mm_petg_mini_6m.gcode

PET 0.40 mm 0.15 mm 0.10 hrs 1 g Prusa MINI / MINI+



10_spiral_ring_vase_print_015mm_petg_mini_6m.gcode

PET 0.40 mm 0.15 mm 0.10 hrs 1 g Prusa MINI / MINI+



105_spiral_ring_vase_print_015mm_petg_mini_6m.gcode

PET 0.40 mm 0.15 mm 0.10 hrs 1 g Prusa MINI / MINI+



11_spiral_ring_vase_print_015mm_petg_mini_6m.gcode

PET 0.40 mm 0.15 mm 0.10 hrs 1 g Prusa MINI / MINI+



115_spiral_ring_vase_print_015mm_petg_mini_6m.gcode

PET 0.40 mm 0.15 mm 0.11 hrs 1 g Prusa MINI / MINI+



12_spiral_ring_vase_print_015mm_petg_mini_6m.gcode

PET 0.40 mm 0.15 mm 0.11 hrs 1 g Prusa MINI / MINI+



125_spiral_ring_vase_print_015mm_petg_mini_6m.gcode

PET 0.40 mm 0.15 mm 0.12 hrs 1 g Prusa MINI / MINI+



13_spiral_ring_vase_print_015mm_petg_mini_6m.gcode

🌀 PET 🌀 0.40 mm ≡ 0.15 mm ⌚ 0.12 hrs ⚖️ 1 g 🖨️ Prusa MINI / MINI+



5_spiral_ring_vase_print_015mm_pla_mini_6m.gcode

🌀 PLA 🌀 0.40 mm ≡ 0.15 mm ⌚ 0.07 hrs ⚖️ 1 g 🖨️ Prusa MINI / MINI+



55_spiral_ring_vase_print_015mm_pla_mini_6m.gcode

🌀 PLA 🌀 0.40 mm ≡ 0.15 mm ⌚ 0.07 hrs ⚖️ 1 g 🖨️ Prusa MINI / MINI+



6_spiral_ring_vase_print_015mm_pla_mini_6m.gcode

🌀 PLA 🌀 0.40 mm ≡ 0.15 mm ⌚ 0.07 hrs ⚖️ 1 g 🖨️ Prusa MINI / MINI+



65_spiral_ring_vase_print_015mm_pla_mini_6m.gcode

🌀 PLA 🌀 0.40 mm ≡ 0.15 mm ⌚ 0.08 hrs ⚖️ 1 g 🖨️ Prusa MINI / MINI+



7_spiral_ring_vase_print_015mm_pla_mini_6m.gcode

🌀 PLA 🌀 0.40 mm ≡ 0.15 mm ⌚ 0.08 hrs ⚖️ 1 g 🖨️ Prusa MINI / MINI+



75_spiral_ring_vase_print_015mm_pla_mini_6m.gcode

🌀 PLA 🌀 0.40 mm ≡ 0.15 mm ⌚ 0.08 hrs ⚖️ 1 g 🖨️ Prusa MINI / MINI+



8_spiral_ring_vase_print_015mm_pla_mini_6m.gcode

🌀 PLA 🌀 0.40 mm ≡ 0.15 mm ⌚ 0.09 hrs ⚖️ 1 g 🖨️ Prusa MINI / MINI+



85_spiral_ring_vase_print_015mm_pla_mini_6m.gcode

🌀 PLA 🌀 0.40 mm ≡ 0.15 mm ⌚ 0.09 hrs ⚖️ 1 g 🖨️ Prusa MINI / MINI+



9_spiral_ring_vase_print_015mm_pla_mini_6m.gcode

🌀 PLA 🌀 0.40 mm ≡ 0.15 mm ⌚ 0.09 hrs ⚖️ 1 g 🖨️ Prusa MINI / MINI+



95_spiral_ring_vase_print_015mm_pla_mini_6m.gcode

🌀 PLA 🌀 0.40 mm ≡ 0.15 mm ⌚ 0.10 hrs ⚖️ 1 g 🖨️ Prusa MINI / MINI+



10_spiral_ring_vase_print_015mm_pla_mini_6m.gcode

🌀 PLA 🌀 0.40 mm ≡ 0.15 mm ⌚ 0.10 hrs ⚖️ 1 g 🖨️ Prusa MINI / MINI+



105_spiral_ring_vase_print_015mm_pla_mini_6m.gcode

🌀 PLA 🌀 0.40 mm ≡ 0.15 mm ⌚ 0.10 hrs ⚖️ 1 g 🖨️ Prusa MINI / MINI+



11_spiral_ring_vase_print_015mm_pla_mini_6m.gcode

🌀 PLA 🌀 0.40 mm ≡ 0.15 mm ⌚ 0.10 hrs ⚖️ 1 g 🖨️ Prusa MINI / MINI+



115_spiral_ring_vase_print_015mm_pla_mini_6m.gcode

🌀 PLA 🌀 0.40 mm ≡ 0.15 mm ⌚ 0.11 hrs ⚖️ 1 g 🖨️ Prusa MINI / MINI+



12_spiral_ring_vase_print_015mm_pla_mini_6m.gcode

🌀 PLA 🌀 0.40 mm ≡ 0.15 mm ⌚ 0.11 hrs ⚖️ 1 g 🖨️ Prusa MINI / MINI+



125_spiral_ring_vase_print_015mm_pla_mini_6m.gcode

🌀 PLA 🌀 0.40 mm ≡ 0.15 mm ⌚ 0.12 hrs ⚖️ 1 g 🖨️ Prusa MINI / MINI+



13_spiral_ring_vase_print_015mm_pla_mini_6m.gcode

🌀 PLA 🌀 0.40 mm ≡ 0.15 mm ⌚ 0.12 hrs ⚖️ 1 g 🖨️ Prusa MINI / MINI+

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