



Meditating Xenomorph Figurine

 29flo

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Summary

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[Suggested Print Setup for 15cm figurine] - You can scale it up or down as desired.

Nozzle: 0.4mm

Layer Height: 0.2mm (You can adjust the layer height based on how much detail you want)

Infill: 5%

Wall loops: 2

Supports: Tree (auto)

Printed with: BambuLab's:
- PLA Matte Charcoal

Printed with **fuzzy skin** effect:

Fuzzy Skin: Contour

Fuzzy Skin Point Distance: 0.2

Fuzzy Skin thickness: 0.2

These photos are real and show an actual 3D-printed figure photographed by me.

As always!

The key to printing my figurines is having good adhesion to the build plate. I use CryoGrip Pro Frostbite for printing, which provides excellent grip, ensuring that every figurine prints successfully every time. I mainly use filaments from Bambu and have no issues with them either. If you have a different setup, make sure to focus on build plate adhesion, use high-quality dry filament, and everything should be fine.

Model files



xenoyoga.3mf



xenoyoga.stl

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