

Star Trek Bird of Prey

Markus

VIEW IN BROWSER

updated 9. 3. 2022 | published 9. 3. 2022

Summary

Star Trek Bird of Prey, 1 print

15.62 hrs	1 pcs	0.20 mm	0.40 mm	PLA	112 g	Prusa MINI / MINI+

Toys & Games > Action Figures & Statues

Tags: klingon startrek spaceship birdofprey

I like the model of Melic https://www.prusaprinters.org/de/prints/20838-star-trek-bird-of-prey-version-20 because its very detailed and looks really cool.
But the cuts have always been visible because the single pieces have different print orientations.

Therefore I put them together in the file and tried to print them in one go. You have to play around with the xy-compensation in PrusaSlicer, depending on the scale you want, to not get holes in the wings, +0,1 mm worked fine for me.

Uploaded gcode file includes supports, xy-compensation and scale as big as possible on a Prusa Mini

This remix is based on



Star Trek Bird of Prey version 2.0

by Melic

Model files



birdofpreybody_whole.3mf

Print files



birdofpreybody_whole_02mm_pla_mini_15h37m.gcode

PLA 0.40 mm 0.20 mm 15.62 hrs 112 g Prusa MINI / MINI+

License

This work is licensed under a
Creative Commons (4.0 International License)

Attribution

✖ | Sharing without ATTRIBUTION
✔ | Remix Culture allowed
✔ | Commercial Use
✔ | Free Cultural Works
✔ | Meets Open Definition