



ornaments • xmas 2025

 h3li0

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Summary

four new modern and minimalist bauble designs for this years xmas season

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four new modern and minimalist bauble designs for this years xmas season

dimensions in mm: ~76mm diameter

important · make sure that:

- your filament is dry and calibrated so that it deals appropriately with printing the patterns
- your build plate is properly clean so that there aren't adhesions issues and lifts during the print

- connectors printed in PETG, as it allows it to flex a bit, making it easier to lock in position, it's also possible to print in PLA, you just need to be a bit more careful when applying a bit of force to it

print profile includes plates for each of the 4 ornament options

in order to assemble, firmly but gently “massage” the connector into the first half until it's locked in position, then you can just push the other half into place, **don't use excessive force** otherwise there is a risk of cracking at the patterns

photos show ornaments printed in metal pla and pla-cf, and the connector in black petg

- .40mm nozzle
- .adaptive layer height
- 15% gyroid infill
- arachne walls
- manual supports in the top of the sphere

notes

- includes **bambu studio 3mf files** and **STLs**
- all photos uploaded are of the **actual printed model**, and are copyright protected
- if you enjoy this model please consider to **buy me a coffee**
- **commercial licence** membership available on my **patreon**

Model files



xmas_ornaments_2025.3mf



connector.stl



xo_1_topstl.stl



xo_1_bottomstl.stl



xo_2_topstl.stl



xo_2_bottomstl.stl



xo_3_topstl.stl



xo_3_bottomstl.stl



xo_4_topstl.stl



xo_4_bottomstl.stl

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