



## Pen Box - Monster D



3D|Nest

[VIEW IN BROWSER](#)

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### Summary

A funny way how to organize kids desks.



6.29 hrs



4 pcs



0.25 mm



0.40 mm



PLA



104 g



Prusa MINI /  
MINI+

[Household](#) > [Other House Equipment](#)

Tags: [box](#) [organizer](#) [desk](#) [pencil](#) [pen](#) [monster](#) [kids](#)

Very easy print and assembly with no supports and fitting all common printer beds. All you need is to print all parts, glue them together and finish the monster with one 25mm and one 20mm wiggle eye.

No need for supports or rafts.

**This model is part of a series:**

- [Monster A](#)
- [Monster B](#)
- [Monster C](#)
- Monster D (this one)
- [Monster E](#)

- **Monster F**

## Model files



**m4\_teeth.stl**



**m4\_box.stl**



**m4\_mouth.stl**



**m4\_eyes.stl**



**m4\_body.stl**

## Print files



**m4\_eyes\_teeth\_17m\_m.gcode**

🌀 PLA 🌀 0.40 mm ⇌ 0.25 mm ⌚ 0.28 hrs ⚖️ 4 g 🖨️ Prusa MINI / MINI+



**m4\_box\_2h16m\_m.gcode**

🌀 PLA 🌀 0.40 mm ⇌ 0.25 mm ⌚ 2.27 hrs ⚖️ 39 g 🖨️ Prusa MINI / MINI+



### m4\_mouth\_7m\_m.gcode

PLA 0.40 mm 0.25 mm 0.11 hrs 1 g Prusa MINI / MINI+



### m4\_body\_3h38m\_m.gcode

PLA 0.40 mm 0.25 mm 3.63 hrs 60 g Prusa MINI / MINI+

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