

# First Layer Calibration and Live Z in 5 minutes



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## Summary

This is the most important first print you need to print. It will allow you to Live adjust Z Hight.



0.18 hrs



2 pcs



0.20 mm



0.40 mm



PLA  
PET



2 g



Prusa MINI /  
MINI+

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This is the most important first print you need to print.  
It will allow you to Live adjust Z Hight.  
Very short print.

In 5 minutes you will set the printer to print beautiful models.

It is set to test PLA or PETG.

If you use the stl, please use the settings as pictured so it will start printing near you and inside.

The bottom of the picture is correct height.

Just above is too high  
Above that is too low  
  
and top is almost OK  
  
Good Luck

## Model files



## Print files



### **firstlayercalibration\_hex-v2\_02mm\_pla\_mini\_5m.gcode**

🌀 PLA 📏 0.40 mm ⚖️ 0.20 mm ⌚ 0.09 hrs ⚖️ 1 g 🖨️ Prusa MINI / MINI+



### **firstlayercalibration\_hex-v2\_02mm\_petg\_mini\_5m.gcode**

🌀 PET 📏 0.40 mm ⚖️ 0.20 mm ⌚ 0.09 hrs ⚖️ 1 g 🖨️ Prusa MINI / MINI+

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