



## Calicube (4 cm<sup>3</sup> calibration cube and more)

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### Summary

Alternative calibration cube that is larger and doesn't require much material because it's sunken.

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[zendama](#)

Alternative calibration cube that is larger and doesn't require much material because it's sunken. Setting a brim skirt is advised if you don't use any extra adhesive stuff like me.

Wall thickness : 2 mm

Main mesh : 40x40x40 mm

Additional meshes :

- 40x40x10 mm
- 20x20x40 mm
- 20x20x20 mm

- 100x100x3 mm (XY corner)
- 20x20x100 mm (Z tour, 0.5 mm thickness)
- 100x100x100 mm (XYZ optimized, 5 mm width, 1 mm thickness)

## **Print Settings**

### **Printer Brand:**

TEVO

### **Printer:**

Flash

### **Rafts:**

Yes

### **Supports:**

No

### **Resolution:**

0.2

### **Infill:**

20

**Filament:** Eryone pla white Post-Printing =====



Category: 3D Printing Tests

## Model files



**calicube-alt\_10mm\_height.stl**

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**calicube.stl**

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**calicube\_alt.stl**

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**calicube\_xyz.stl**

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**calicube-tour\_z.stl**

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**calicube-20mm\_40mm\_height.stl**

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**calicube\_corner\_xy.stl**

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**calicube-20mm.stl**

[Find source .stl files on Thingiverse.com](#)

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