



Articulated Spirit Dragon_Flexible Dragon_No Support_Easy Output_Print at once



sunset3d

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Summary

https://cults3d.com/en/users/Sunset_3d_designer/creations

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Tags: [toy](#) [dragon](#) [toys](#) [figurine](#) [crocodile](#) [articulated](#)
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**If you want to sell my model commercially,
please check my patreon website [https://
patreon.com/sunset3d?
utm_medium=social&utm_source=twitter&utm_campaign=creations](https://patreon.com/sunset3d?utm_medium=social&utm_source=twitter&utm_campaign=creations)**

If you do commercial sales with my design without paying the amount, you
can stop the activity and report it, so please be careful

HAPPY PRINTING!!

I printed it with 4 layers of wall and 0% imprinting (I succeeded with 0% imprinting, but I recommend 10% because it's a little more powerful. I recommend using an in-person pen.

Model downscaling may mean fusion of cross-sections, and upscaling may require support. It was tried and tested on a 100% scale, and the printing was excellent.

For best results, ensure that the printer remains calibrated, horizontal, and folded. And please share what you made!

Print Settings

Printer: PRUSA I3 MK3S

Rafts: No

Supports: No

Infill: 5

Filament brand: **ESUN** PLA +

Filament color: anying

Filament material: pla

Notes:

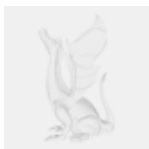
Layer height - 0.2

Wall Line Count - 4

Infill Density - 5%

Print Speed - 30.0 / 40.0

This remix is based on



None

Model files



spirit-dragon.stl



spirit-dragonzip.stl

[Find source .stl files on Thingiverse.com](https://www.thingiverse.com/thing/1111111)

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