



HelBoar with Supports (Dungeons & Dragons)



3dBuzz Studios

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Summary

I have added supports to the model for a more stable print. Dungeons & Dragons

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Tags: [dungeons](#) [dragons](#) [dungeonsdragons](#)

I have added supports to the model for a more stable print.

Print Settings

Printer Brand:

Crealitiy

Printer:

Ender 3

Rafts:

Yes

Supports:

No

Resolution:

0.16mm

Infill:

10%

Filament: HatchBox PLA Pink

Notes:

Print temp : 200,
print bed 60,

print infill 10%,

infill pattern triangles,

Retraction distance 5,

retraction speed 40,

Raft, raft extra margin 5,

Layer height 0.16

Category: Creatures

Model files



hellboar_supports.stl

[Find source .stl files on Thingiverse.com](#)

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