



Spainball



Daniel Josvai

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Summary

It's time for a siesta! But not for me! I keep working on more countryball models!

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It's time for a siesta!

But not for me! I keep working on more countryball models!
Spainball is the next one in my countryball series. My girlfriend is studying in Cordóba now so I made this figure for her as a gift. This little guy got a moody look and the crown from the Spanish flag, a bit oversized for his head. Maybe that's why the moody look. :)

Print instructions

This model is designed to be printed in multiple parts, WITHOUT support. Since the eyes are separate pieces you can print the tree layers in the colors of your country's flag. For the best accuracy print it slow! I've used 20 mm/s for the outer walls. Print two of the clips and crown clips.

Assebbly

The model is designed to be assembled without glue only with its snap-fit joints. Check out the video! ;)

Note that the tolerances were designed to fit the accuracy of my Ultimaker 2. You will need a similarly accurate printer and fine settings for the snap-fit joints to work properly, otherwise you might have to readjust the size of the clips.

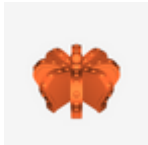
Model files



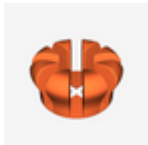
spainball_right_contour.stl



spainball_left_eye.stl



spainball_crown_top.stl



spainball_crown_inner_cushion.stl



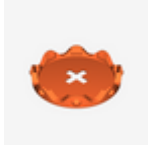
spainball_round_top.stl



spainball_clip.stl



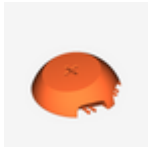
spainball_bottom_v2.stl



spainball_crown_base.stl



spainball_clip_updated.stl



spainball_top.stl



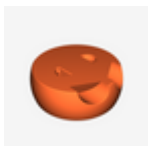
spainball_crown_clip.stl



spainball_left_contour.stl



spainball_right_eye.stl



spainball_middle.stl

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