

Infill % reference board



Brodde

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Summary

Here is a reference board of the various predefined percentages of infill that are presented in PrusaSlicer.



7.21 hrs



1 pcs



0.30 mm



0.40 mm



PLA



180 g



Prusa
MK3/S/S+

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I made a reference board of the various predefined percentages of infill that are presented in PrusaSlicer, just to get a better overview.

In the gcode file, all 14 predefined modes from PrusaSlicer are already configured as shown in the picture.

There is a Pause at 2h (layer 22) when to abort the print.

The gcode file has 0.3 layer height for faster print.

Gcode file is created for a Prusa MK3s+ in PrusaSlicer 2.4.

The bottom plate is a solid unit of 100% infill just to be able to present the infills differently.

If you download the STL file, you will have to configure each examplebox (14) with different infill % yourself in your Slicer

software.

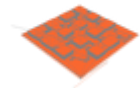
If you like it, please leave a comment! :-)

Model files



infill-sample.stl

Print files



infill-sample_03mm_pla_mk3s_7h12m.gcode

🌀 PLA 🌀 0.40 mm ≡ 0.30 mm ⌚ 7.21 hrs ⚖️ 180 g 🖨️ Prusa MK3/S/S+

📄 There is a Pause at 2h when to abort the print.

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