

Spiral mineral vase



Monomethylhydrazine

[VIEW IN BROWSER](#)

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Summary

Here is a spiraled idea of that mineral-esque vase I did a while back.



20.68 hrs



3 pcs



0.36 mm
0.20 mm
0.08 mm



0.40 mm



PLA



89 g



Prusa MK2/S

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[spiralvase](#) [autodeskfusion360](#) [mineral](#) [spiralized](#)

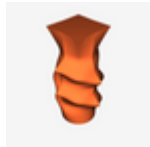
Here is a spiraled idea of that mineral-esque vase I did a while back. I've been designing these with overhangs that should be easily printable at 0.04 or 0.08mm layer heights, but at 0.2, .24 mm layer heights, the top extrusion on those bump-outs separate from each other creating an interesting effect. I've included G Codes for 0.08, 0.2, and 0.36 mm layer height.

I'll upload a photo of this vase when I get a chance. Moving it into an exhibition soon.

Print instructions

Category: Sculptures

Model files



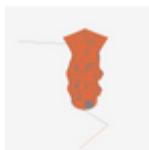
spiral-mineral.stl

Print files



spiral-mineral_036mm_pla_mk2s_3h15m.gcode

🌀 PLA 🌀 0.40 mm 🌀 0.36 mm 🕒 3.26 hrs 📊 29 g 🖨️ Prusa MK2/S



spiral-mineral_02mm_pla_mk2s_5h7m.gcode

🌀 PLA 🌀 0.40 mm 🌀 0.20 mm 🕒 5.12 hrs 📊 30 g 🖨️ Prusa MK2/S



spiral-mineral_008mm_pla_mk2s_12h18m.gcode

🌀 PLA 🌀 0.40 mm 🌀 0.08 mm 🕒 12.30 hrs 📊 30 g 🖨️ Prusa MK2/S

[Find source .stl files on Thingiverse.com](#)

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