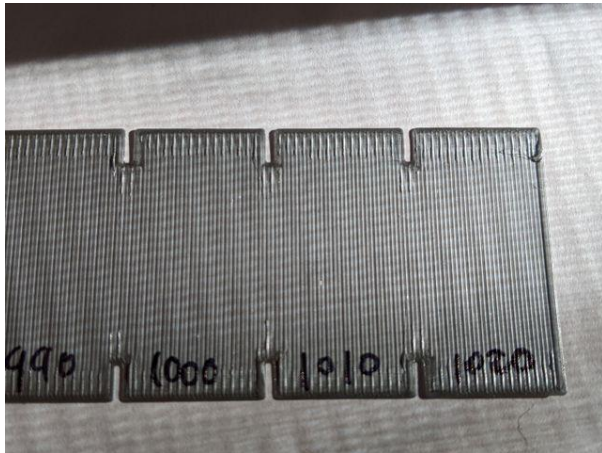




First Layer Calibration

I Ingo

[VIEW IN BROWSER](#)

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Summary

A first layer calibration that lets you review results with more time



0.12 hrs



2 pcs



0.15 mm



0.40 mm
0.60 mm



PLA



1 g



Prusa
MK3/S/S+

[3D Printers](#) > [Test Models](#)

Tags: [calibration](#) [firstlayercalibration](#) [firstlayer](#)

Print and live adjust Z on the markers, you can start with larger increments (100, or 50) and then fine tune with smaller ones (10) when you are closer to your target.

Model files

first-layer.3mf



Print files

first-layer_015mm_pla_mk3s_7m.gcode



🌀 PLA 📏 0.40 mm 📐 0.15 mm ⌚ 0.12 hrs ⚖️ 1 g 🖨️ Prusa MK3/S/S+

first-layer_06n_015mm_pla_mk3s_5m.gcode



🌀 PLA 📏 0.60 mm 📐 0.15 mm ⌚ 0.08 hrs ⚖️ 1 g 🖨️ Prusa MK3/S/S+

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