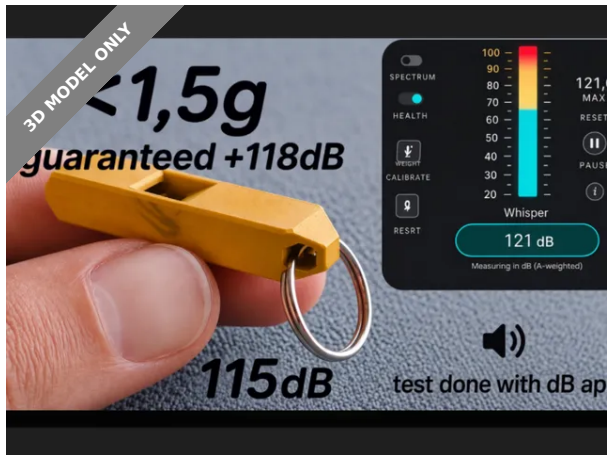




Mini Whistle - Extremely Loud (115dB) - 1.5g Edition



quibeck

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Summary

A 1.5g keychain whistle tested at 115 dB — compact, extremely loud, and always on your keys.

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[1gram](#) [100db](#) [115db](#) [110db](#)

This **Mini Whistle - Extremely Loud (115dB) - 1.5g Edition** is a slightly larger, sturdier version of the original mini whistle, still small enough to disappear on a keyring. Weighing in at 1.5 grams, it prints quickly and comes off the bed fully functional — no assembly needed — while delivering a genuinely deafening 115 dB, tested with a sound level meter (see test video/screenshot). It's not just a novelty print — it's a real safety whistle you can clip to your keys, backpack, or bag for emergencies, hiking, camping, or everyday carry, with a bit more material for added durability over the ultra-light 0.5g version. Key features:

- **Print-in-place** — no assembly required, comes off the print bed fully functional.
- **Lightweight** — only 1.5g, still barely noticeable on a keyring.

- **Quick print** — fast enough for batches, gifts, or giveaways.
- **Extremely loud** — tested at 115 dB, exceeding many commercial safety whistles.
- **Integrated keyring loop** — attach directly to a keychain, ready to carry immediately.

Printing tips:

- Print in the same orientation shown in the photos (whistle lying flat, keyring loop up) for the cleanest print-in-place result with no supports.
- Use a **0.12mm or 0.16mm layer height** for the cleanest surface finish and best acoustic performance — finer layers help the internal air channel form cleanly for a stronger, more consistent tone.
- PLA works well; a slightly stiffer filament may hold tone quality longer with heavy use.

A slightly beefed-up version of the mini whistle — still pocket-sized, still extremely loud, with a bit more heft for everyday durability.

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Thanks!!

Model files



whistle4diffrenttones.stl

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