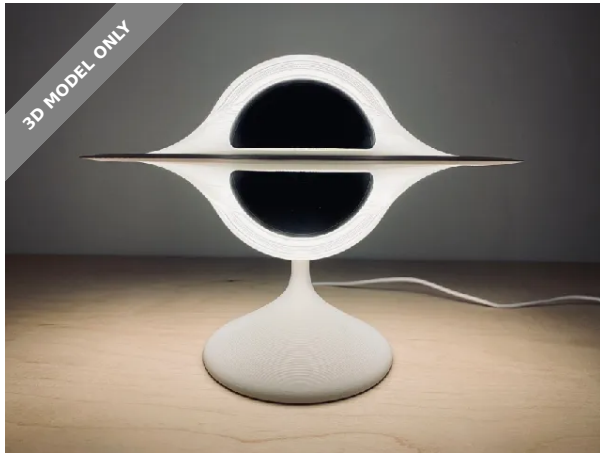




Black Hole Lamp



NAM_3

[VIEW IN BROWSER](#)

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Summary

The second version of this design is out now! Link is in the description.

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Tags: [display](#) [decoration](#) [light](#) [lamp](#) [led](#) [space](#) [decor](#)
[black](#) [hole](#) [blackhole](#) [cosmic](#) [lightup](#) [001](#)
[ledlampkit001](#) [ledlampkit](#)

UPDATE: Version 2 is out now! Go check it out [here](#).

This is a light up display lamp that looks like a black hole. It requires only two colors of filament and an [LED Lamp Kit 001](#). Use the adhesive pad that comes with the kit to secure the light in the lamp so it doesn't accidentally fall out of place. This model does also print in multiple parts that will need to be glued together (I recommend using super glue or 3D Gloop). Make sure the parts are properly aligned, the light is securely in place with the adhesive pad, and the cord is fed out of the back of the lamp before attempting to glue everything together. Precise gluing is required. Use the print settings specified for each part.

Print Settings

"LightFront" and "LightBack":

- white or clear filament
- 100% infill
- enable brim with a very low brim-object gap and consider applying adhesive onto the build plate to prevent warping
- optional: enable supports

"BlackParts":

- black filament
- 100% infill
- enable supports

"Stand":

- 5-15% infill
- 3 wall loops

Model files

 **STL Files - For 3D Printing** 4 files

**lightfront.stl**
☐ white or clear filament, 100% infill, enable brim

**lightback.stl**
☐ white or clear filament, 100% infill, enable brim

**blackparts.stl**
☐ black filament, 100% infill, enable supports



stand.stl

☐ 5-15% infill, 3 wall loops



STEP Files - For Customizing

5 files



lightfull.step

☐ this file is NOT designed for printing - it is meant for customizing



lightfront.step



lightback.step



blackparts.step



stand.step

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