Printables by JOSEF PRUSA

Jack-o'-Flame BIC Lighter Cover Sleeve - Halloween Edition

TorusKnot

VIEW IN BROWSER

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Summary

Hand-sculpted Jack-o’-Lantern BIC lighter sleeve. Customize your colors, light the night, and keep the ghouls away!

Fashion > Other Fashion Accessories

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When Halloween’s shadows awaken and the night grows cold, let this little **Jack-o’-Lantern guardian** stand watch. Light your spooky candles, summon a flickering glow, and keep a flame close at hand—lest some grisly ghoul come creeping from the darkness...

Sculpted by hand and crafted with passion, this spooky BIC lighter sleeve brings a little haunted character to every flame. Choose your own **color combinations** and create a Jack-o'-Lantern that's uniquely yours.

A perfect **Halloween gift** for makers, 3D-printing enthusiasts, collectors, and lovers of the macabre.

Happy Halloween... and happy printing!

Print settings

A 0.4mm nozzle with 0.2mm layer height works well with at least 15% Rectilinear infill pattern.

Oranic Supports Required (I suggest a Top contact Z distance of 0.3mm).

To avoid internal stringing, set to "**Avoid crossing perimeters**" and set the seam position to "**Aligned**".

Remove the part after the print sheet has cooled, then flex the sheet to release it.

Filament & Painting

Looks great when printed in **Prusament PLA Prusa Orange**.

> If you like this, please check out my other covers here --> https://www.printables.com/@TorusKnot/collections/2029724

Important Please Read

> **Print and use this 3D printed BIC lighter sleeve at your own risk. I assume no liability for any damage, injury, or malfunction arising from its use, misuse, or from the characteristics of the material you choose to print it with.**

This case is made to fit standard size J6/J26 Bic lighters without additional plastic wraps or shrink coverings.

Please keep in mind: Different filaments can vary in their physical properties, which affects how they behave during extrusion. This can have an impact on the fit of the BIC sleeve.

Should the cover be too loose, please consider the following options:

- adding some tape around the lighter.
- consider re-scaling the width of the object in your slicer between -0.25 mm and -0.5 mm.

Should the cover be too tight, please consider the following option:

- You can print this with three perimeters for extra strength, but be aware that the lighter will fit much more tightly. If you choose to do this, proceed at your own risk: gently warm the 3D-printed sleeve with a heat gun and carefully press the lighter into place while the material is slightly pliable.

A hole at the bottom allows for easy removal when it’s time to replace the lighter.

Enjoy!

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Model files

jack-o-lantern_bic_lighter_sleeve.stl

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