



Modular Mounting System Arms (Customizable)



6d6178

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Summary

Customizable arms and knobs for the Modular Mounting System, similar to GoPro's Three-Way Pivot Arm system.

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These are **customizable arms and knobs for the Modular Mounting System**, similar to GoPro's Three-Way Pivot Mounting System.

The design is entirely based on the Modular Mounting System Arm V4 ([thing:3689842](#)) by [jtrionics](#) but it uses the dimensions of the original Modular Mounting System ([thing:2194278](#)) by [HeyVye](#) for **better compatibility and fit**.

Additionally, these arms provide the following additional features:

- **Customizable:** The arms are fully parametric and can be easily generated in any custom length in Onshape.
- **Many pre-generated sizes:** All arms come in 30, 45, 60, 90, 120, 150, 180, and 210mm lengths with different numbers of bridges.
- **Rotated arms:** Change the axis in your construction by using an arm with built-in 90-degree rotation so you don't have to use a separate component.
- **Structural bridges:** Arms 90mm and longer optionally come with structural bridges to make the arms stronger and stiffer.
- **STEP files:** Easy remixing! Every file is available in STL and STEP format.
- **Cable management:** Compatible **Cable Clips** allow you to route cables along the arms for next-level tidiness.

Check out the [#modular_mount](#) and [#MMs](#) tags to find compatible accessories.

Updates

V2 - 2023-08-21

- Same dimensions and backwards-compatible
- Improved overhangs for better printability
- Improved design consistency between straight and rotated arms
- Easier to customize (single Onshape part studio for all arm types)
- New set of thumb screw knobs that work with socket head cap screws
- New 20mm Micro Arm
- Improved documentation

Arms

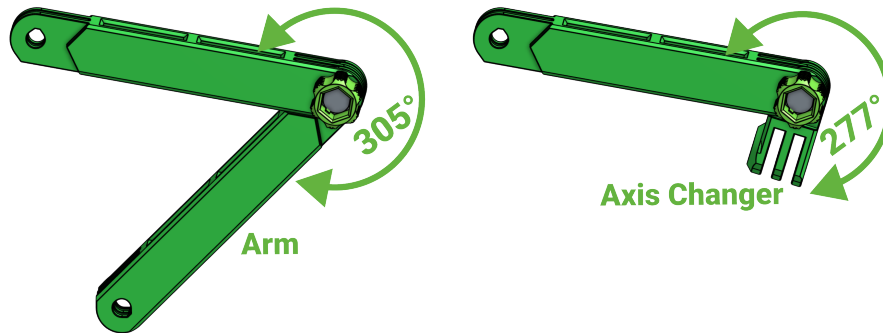
Pre-generated arms are available in 8 different lengths from 30mm to 210mm and are either straight or have a 90-degree rotation / axis change. Arms ≥ 90 mm optionally have structural bridges that improve strength and stiffness. You can generate arms of any length with any number of structural bridges.

If length is a concern and you don't want to use a 30mm rotated arm you can use an Axis Changer which is a rotated arm that is only 20mm long. However, it allows fewer degrees of motion than regular straight or

rotated arms.

A 20mm version of a straight arm, called a Micro Arm, is also available and has the same range of motion limitation.

An arm to arm connection allows 305 degrees of pivoting motion. A connection with an Axis Changer or a Micro Arm only allows only 277 degrees of pivoting motion.

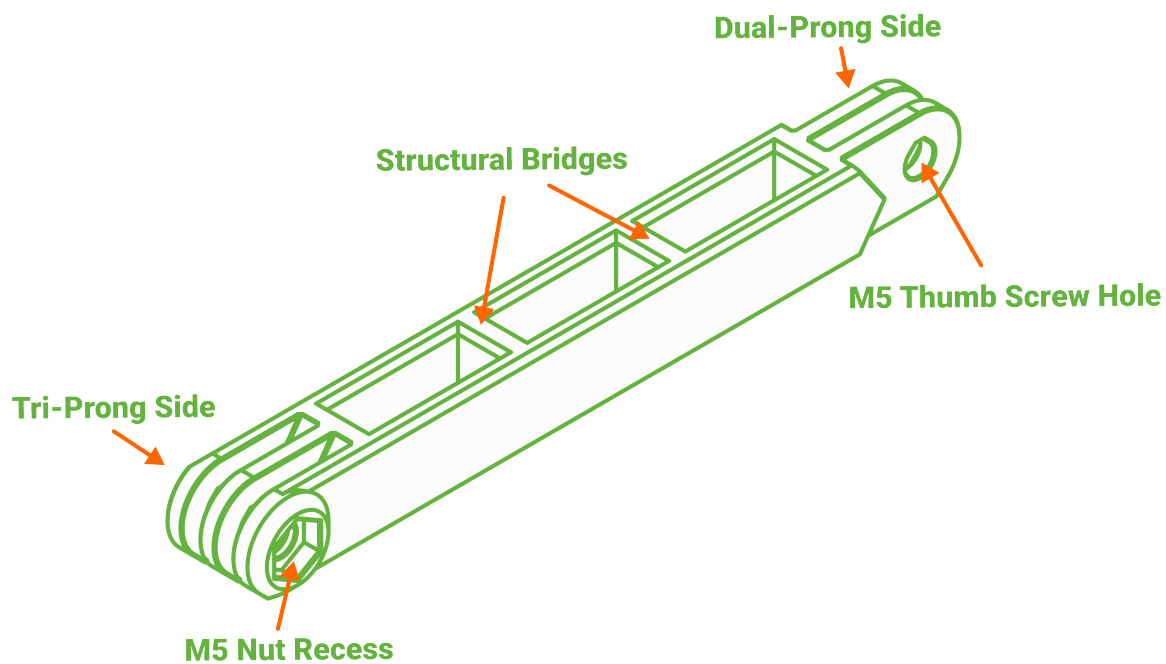
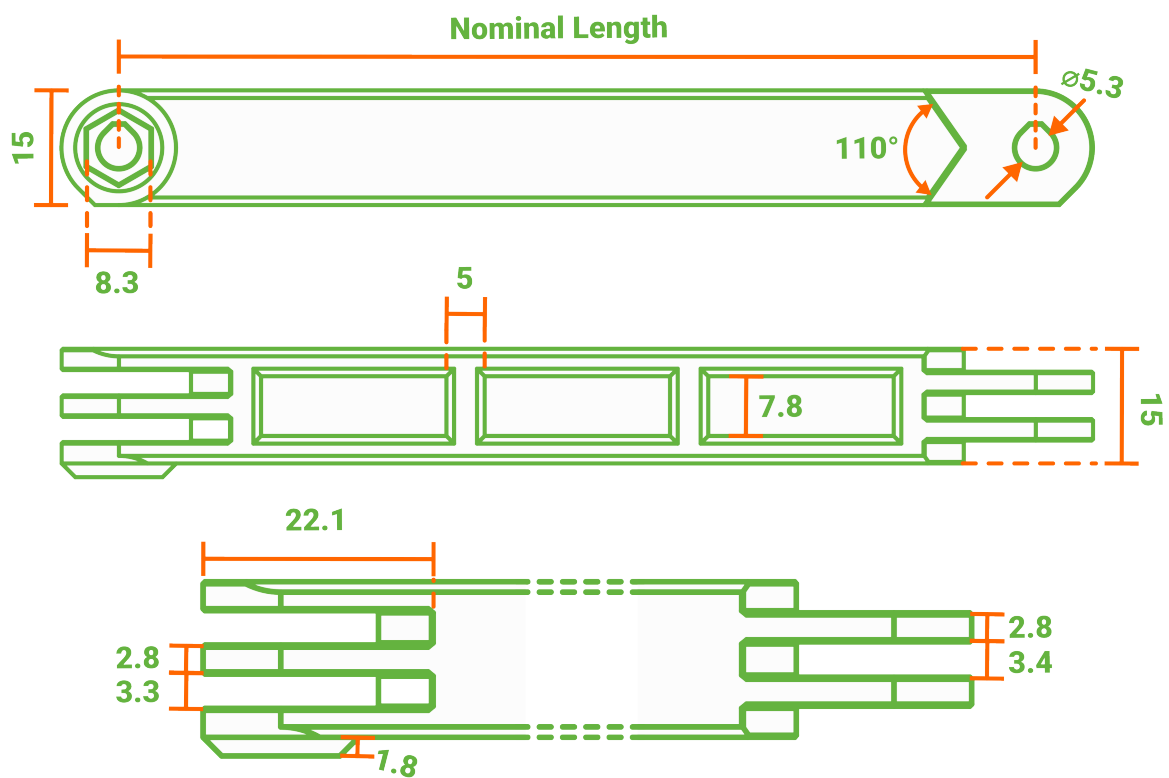


Required Hardware for Arms

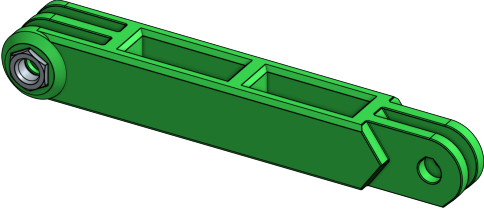
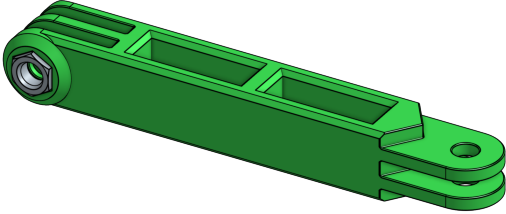
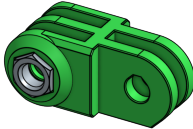
Qty	Description	Sourcing
1	M5 Hex Nut DIN 934 / ISO 4032	Aliexpress
1	GoPro-compatible M5 thumb screw (≥ 16 mm exposed screw thread)	See below

Anatomy

The nominal length of an arm is defined by the center-to-center distance between the screw holes.



Arm Types

Arm Straight  Various lengths, 305 degrees of motion.	Arm Rotated  Various lengths, 305 degrees of motion, changes the pivoting axis.
Axis Changer  20mm only, 277 degrees of motion, changes the pivoting axis.	Micro Arm  20mm only, 277 degrees of motion.

Thumb Screw Knobs

Thumb screw knobs come in 3 different grip styles. The “Grippy” style, as the name suggests, provides the best finger grip. Each knob is available for 2 different types of hardware. Knobs can either be used with an M5x20mm hex bolt (recommended) or with an M5x25mm socket head screw and a nut. The Hex Head Knob can also be operated with an 8mm hex key.

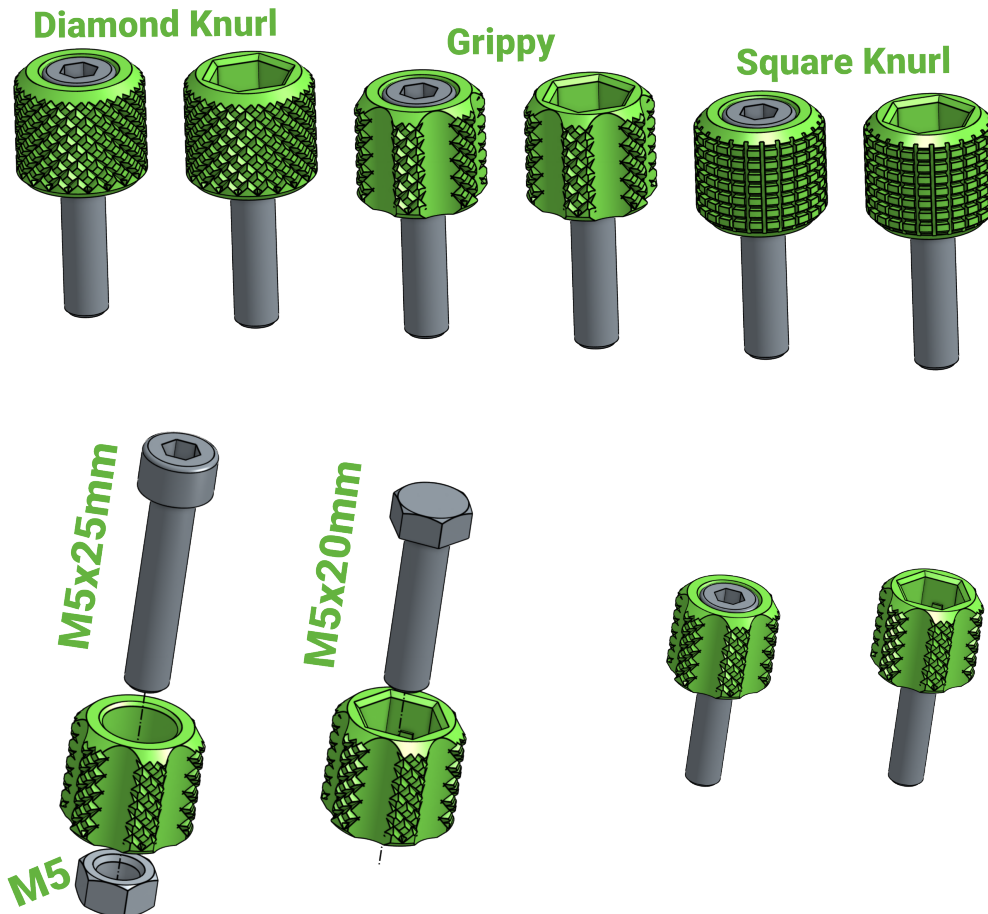
The hex bolt version is a bit more reliable because the screw can't come loose. But you can also superglue the socket head version to have the same effect.

Hardware for Hex Bolt Thumb Screw

Qty	Description	Sourcing
1	M5x20mm Hexagon Head Bolt DIN 933 / ISO 4017	Aliexpress

Hardware for Socket Head Thumb Screw

Qty	Description	Sourcing
1	M5x25mm Socket Head Cap Screw DIN 912 / ISO 4762	Aliexpress
1	M5 Hex Nut DIN 934 / ISO 4032	Aliexpress



File Naming

There are a lot of files in the download section. To make things easier the files are organized in folders and use a naming scheme:

- Knob_[GRIP_TYPE]_[BOLT_TYPE]
- Axis_Changer_20mm
- Micro_Arm_20mm
- Arm_Straight_[NOMINAL_LENGTH]_[BRIDGES]
- Arm_Rotated_[NOMINAL_LENGTH]_[BRIDGES]

Printing

Print the parts in the original orientation. All STLs are pre-rotated for printing.

For optimal strength, a high number of perimeters is recommended. For best strength, the arms can be printed entirely out of perimeters.

Print Settings

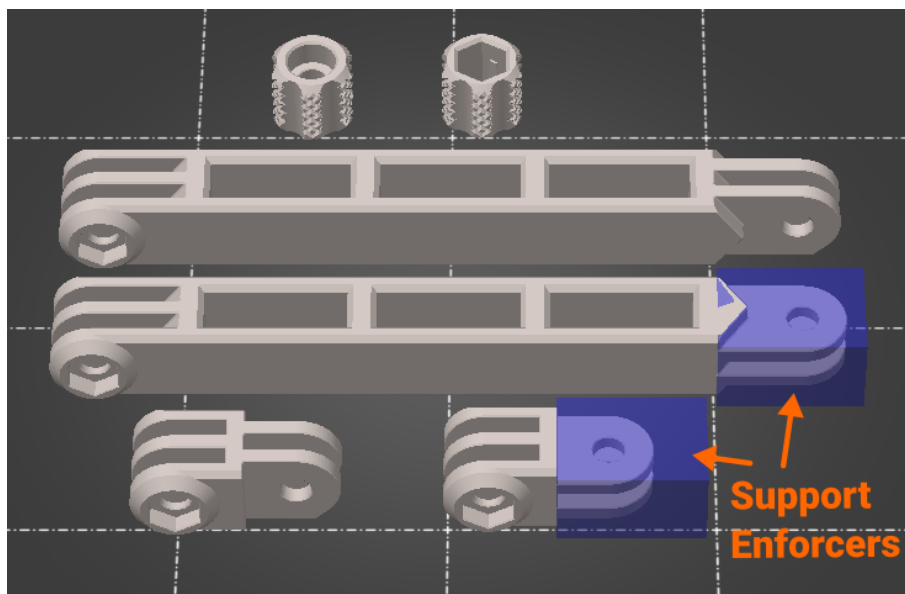
Recommended settings for 0.4mm nozzle:

- Material: PETG, ASA, ABS, PC, PLA, etc.
- Layer height: 0.2mm
- Extrusion width: 0.4 - 0.45mm
- Perimeters: 4
- Infill: 30%
- Top and bottom solid layers: 4

Supports

The thumb screw knobs, straight arms, and micro arm don't require supports. All the overhang angles are kept at or below 45deg.

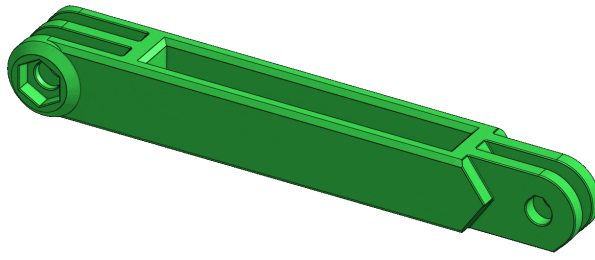
The **rotated arm and axis changer require support** below and in between the floating prongs. Add a support a enforcer to the dual-prong side of the arm.



Customize

While the large collection of pre-generated parts should have you covered in most cases, you can generate custom arms in any length and with any number of structure bridges tailored to your needs. The arms are fully parametric and can be customized in Onshape (no account required).

>> CUSTOMIZE IN ONSHAPE <<



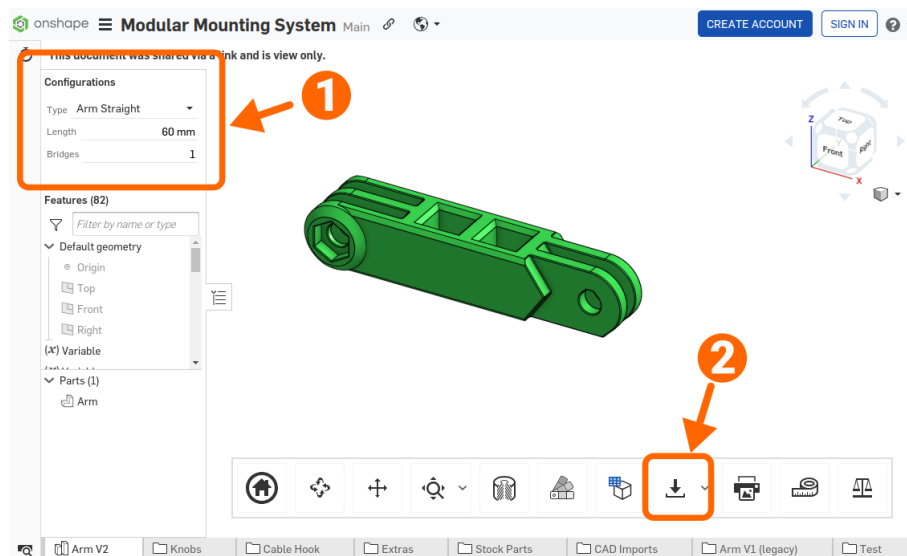
How to Customize

Head over to Onshape using the link above.

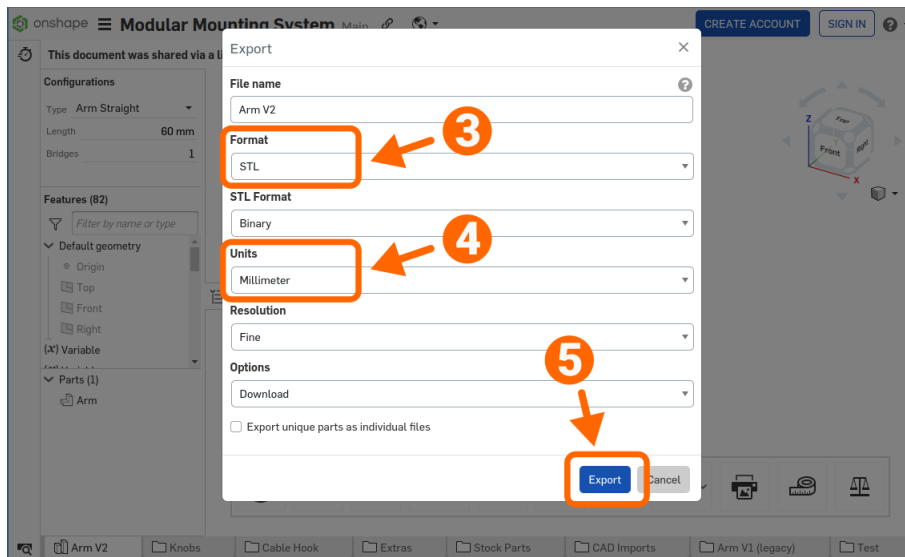
Under “Configurations” at the top in the left-hand sidebar, change the settings to your needs. You may have to resize the Configurations section to see all configuration options.

Select the desired arm type from the drop-down menu. If you select “Arm Straight” and “Arm Rotated” you can change the length (from hole to hole) and the number of structural bridges. The Length and Bridges settings have no effect for “Axis Changer” and “Micro Arm”.

Once you've configured the part to your needs, click on the Export icon in the bottom toolbar top open the Export Dialog.



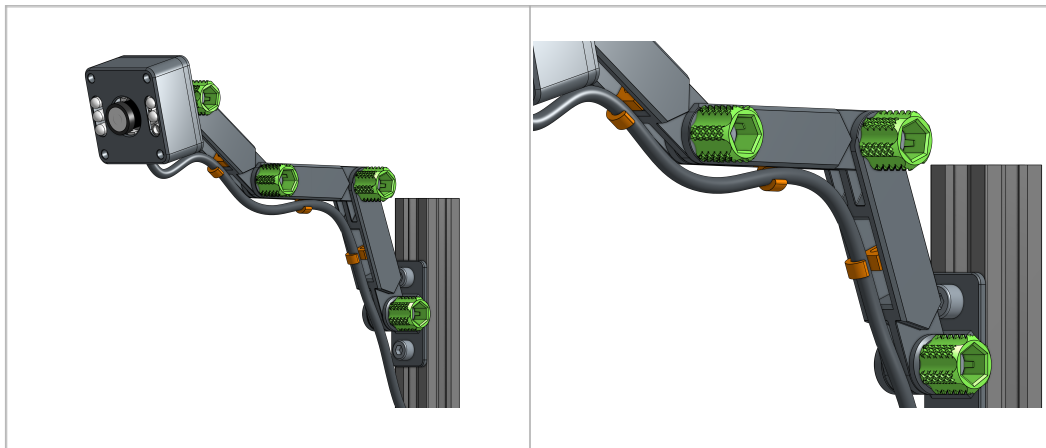
In the Export Dialog, select “STL” from the “Format” drop-down menu. **Change the units to to “Millimeter” in the “Units” drop-down.** Then click the “Export” button to download your part.



Extras

Cable Management

Use these **Compatible Cable Clips** to neatly route any cables along the arms.



This remix is based on

Modular Mounting System
Modular Mounting System
 by HeyVye

Modular Mounting System
Modular Mounting System - Arm Straight V4
 by jtronics

Model files



Thumb Screw Knobs STL

6 files



knob_diamond_knurl_hex_bolt.stl

☐ For M5x20mm DIN 933 / ISO 4017 hex head bolt



knob_diamond_knurl_socket_head.stl

☐ For M5x25mm DIN 912 / ISO 4762 socket head cap screw and nut



knob_grippy_hex_bolt.stl

☐ For M5x20mm DIN 933 / ISO 4017 hex head bolt



knob_grippy_socket_head.stl

☐ For M5x25mm DIN 912 / ISO 4762 socket head cap screw and nut



knob_square_knurl_hex_bolt.stl

☐ For M5x20mm DIN 933 / ISO 4017 hex head bolt



knob_square_knurl_socket_head.stl

☐ For M5x25mm DIN 912 / ISO 4762 socket head cap screw and nut



Axis Changer STL

1 file



axis_changer_20mm.stl



Micro Arm STL

1 file



micro_arm_20mm.stl



Arm Straight STL

20 files



arm_straight_30mm_0_bridges.stl



arm_straight_45mm_0_bridges.stl



arm_straight_60mm_0_bridges.stl



arm_straight_90mm_0_bridges.stl



arm_straight_90mm_1_bridge.stl



arm_straight_120mm_0_bridges.stl



arm_straight_120mm_1_bridge.stl



arm_straight_120mm_2_bridges.stl



arm_straight_150mm_0_bridges.stl



arm_straight_150mm_1_bridge.stl



arm_straight_150mm_2_bridges.stl



arm_straight_180mm_0_bridges.stl



arm_straight_180mm_1_bridge.stl



arm_straight_180mm_2_bridges.stl



arm_straight_180mm_3_bridges.stl



arm_straight_210mm_0_bridges.stl



arm_straight_210mm_1_bridge.stl



arm_straight_210mm_3_bridges.stl



arm_straight_210mm_2_bridges.stl



arm_straight_210mm_4_bridges.stl



Arm Rotated STL

20 files



arm_rotated_30mm_0_bridges.stl



arm_rotated_45mm_0_bridges.stl



arm_rotated_60mm_0_bridges.stl



arm_rotated_90mm_0_bridges.stl



arm_rotated_90mm_1_bridge.stl



arm_rotated_120mm_0_bridges.stl



arm_rotated_120mm_1_bridge.stl



arm_rotated_120mm_2_bridges.stl



arm_rotated_150mm_0_bridges.stl



arm_rotated_150mm_1_bridge.stl



arm_rotated_150mm_2_bridges.stl



arm_rotated_180mm_0_bridges.stl



arm_rotated_180mm_1_bridge.stl



arm_rotated_180mm_2_bridges.stl



arm_rotated_180mm_3_bridges.stl



arm_rotated_210mm_0_bridges.stl



arm_rotated_210mm_1_bridge.stl



arm_rotated_210mm_2_bridges.stl



arm_rotated_210mm_3_bridges.stl



arm_rotated_210mm_4_bridges.stl



Thumb Screw Knobs STEP

6 files



knob_diamond_knurl_hex_bolt.step

☐ For M5x20mm DIN933 / ISO 4017 hex head bolt



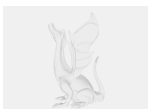
knob_diamond_knurl_socket_head.step

☐ For M5x25mm DIN 912 / ISO 4762 socket head cap screw and nut



knob_grippy_hex_bolt.step

☐ For M5x20mm DIN933 / ISO 4017 hex head bolt



knob_grippy_socket_head.step

☐ For M5x25mm DIN 912 / ISO 4762 socket head cap screw and nut



knob_square_knurl_hex_bolt.step

☐ For M5x20mm DIN933 / ISO 4017 hex head bolt



knob_square_knurl_socket_head.step

☐ For M5x25mm DIN 912 / ISO 4762 socket head cap screw and nut



Axis Changer STEP

1 file



axis_changer_20mm.step



Micro Arm STEP

1 file



micro_arm_20mm.step



Arm Straight STEP

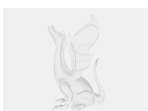
20 files



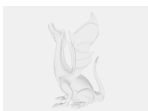
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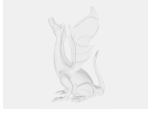
arm_straight_45mm_0_bridges.step



arm_straight_60mm_0_bridges.step



arm_straight_90mm_0_bridges.step



arm_straight_90mm_1_bridge.step



arm_straight_120mm_0_bridges.step



arm_straight_120mm_1_bridge.step



arm_straight_120mm_2_bridges.step



arm_straight_150mm_0_bridges.step



arm_straight_150mm_1_bridge.step



arm_straight_150mm_2_bridges.step



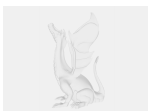
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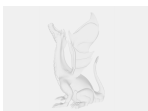
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arm_straight_180mm_2_bridges.step



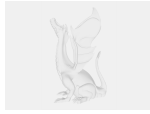
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arm_straight_210mm_0_bridges.step



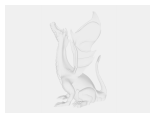
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arm_straight_210mm_2_bridges.step



arm_straight_210mm_3_bridges.step

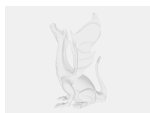


arm_straight_210mm_4_bridges.step



Arm Rotated STEP

20 files



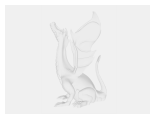
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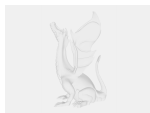
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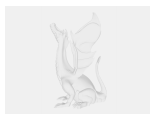
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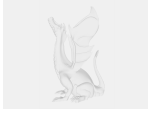
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arm_rotated_90mm_1_bridge.step



arm_rotated_120mm_0_bridges.step



arm_rotated_120mm_1_bridge.step



arm_rotated_120mm_2_bridges.step



arm_rotated_150mm_0_bridges.step



arm_rotated_150mm_1_bridge.step



arm_rotated_150mm_2_bridges.step



arm_rotated_180mm_0_bridges.step



arm_rotated_180mm_1_bridge.step



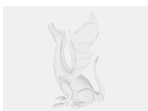
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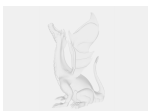
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arm_rotated_210mm_0_bridges.step



arm_rotated_210mm_1_bridge.step



arm_rotated_210mm_2_bridges.step



arm_rotated_210mm_3_bridges.step



arm_rotated_210mm_4_bridges.step



Legacy (V1, obsolete)

34 files



axis_changer_20mm.stl



axis_changer_20mm.step



arm_straight_30mm.stl



arm_straight_60mm.stl



arm_straight_150mm_1_bridge.stl



arm_straight_210mm_2_bridges.stl



arm_straight_90mm_1_bridge.stl



arm_straight_150mm_2_bridges.stl



arm_straight_180mm_1_bridge.stl



arm_straight_180mm.stl



arm_straight_150mm.stl



arm_straight_120mm.stl



arm_straight_120mm_1_bridge.stl



arm_straight_210mm_1_bridge.stl



arm_straight_180mm_2_bridges.stl



arm_straight_210mm.stl



arm_straight_90mm.stl



arm_straight_45mm.stl



arm_straight_90mm_1_bridge.step



arm_straight_30mm.step



arm_straight_45mm.step



arm_straight_60mm.step



arm_straight_90mm.step



arm_straight_180mm.step



arm_straight_210mm_2_bridges.step



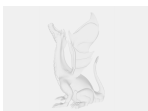
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arm_straight_180mm_2_bridges.step



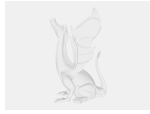
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arm_straight_150mm.step



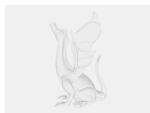
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arm_straight_120mm_1_bridge.step



arm_straight_120mm.step



arm_straight_180mm_1_bridge.step



arm_straight_150mm_1_bridge.step

[Find source .stl files on Thingiverse.com](#)

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