



WallArt - Son Goku Child



RGB Slotcover

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Summary

Cute Goku desk decoration on the Flying Nimbus – perfect for Dragon Ball and anime fans. 🌱

[Art & Design](#) > [Wall-mounted](#)

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Goku on Flying Nimbus - Desk Art

A fun and nostalgic decoration inspired by one of the most iconic scenes from **Dragon Ball** – young Goku riding on the **Flying Nimbus / Kinto'un**. 🌱

The clean black silhouette style gives the model a modern look while keeping the classic anime character instantly recognizable.

Perfect for:

- anime rooms

- gaming setups
- desks and shelves
- kids rooms
- collectors
- Dragon Ball fans
- geek decor
- gifts for anime lovers

The model is designed for **FDM printing** and works especially well in **matte black PLA**.

The thin line structure creates a really nice silhouette effect, especially when placed against a light wall or warm background.

Features

- iconic anime-inspired design
- clean silhouette appearance
- integrated stand
- easy FDM print
- no complicated assembly
- lightweight
- perfect for desks and shelves
- scalable in your slicer
- looks great in matte black

For the best result, I recommend printing the model **as large as possible**, especially if you want the thinner details to remain strong and clean.

Recommended Print Settings

Printer: FDM / FFF

Material: PLA recommended

Nozzle: 0.4 mm

Layer Height: 0.24 mm

Walls / Perimeters: 2

Infill: 15%

Infill Pattern: Rectilinear

Top Surface Pattern: Monotonic

Bottom Surface Pattern: Monotonic / Lines

Top Layers: 4-5

Bottom Layers: 4-5

Supports: No, if printed in the intended orientation

Brim: Optional for better stability

Raft: No

Cooling: 100% after the first layers

Wall Generator: Arachne recommended for thin details

Seam Position: Rear / nearest corner where possible

Speed

For the cleanest result:

Outer Wall: 50–80 mm/s

Inner Wall: 100–150 mm/s

Infill: 150–200 mm/s

Top Surface: 60–100 mm/s

First Layer: 30–40 mm/s

Tip: Because the design contains many thin lines, I recommend using **Arachne wall generation** and avoiding extremely high outer-wall speeds.

If some of the smallest elements become too thin after scaling down, increase the size slightly rather than increasing extrusion width too aggressively.

Model files



wallart-son-goku-child.3mf

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