



## Flying Saucer



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## Summary

This is a Model of a landed Flying Saucer. Top, Bottom and Ramp that are glued together.

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### Flying Saucer Static Model - No AI used in the "Modeling"

This model was designed and sized with the Snapmaker U1 in mind. But it should easily be scaled to fit another printer, as long as each part is scaled the same.

The model consists of multiple parts that will need to be glued together:

1. Top
2. Bottom
3. Ramp
4. Alignment Pins

If your printing this on a "non Snapmaker Printer" and the colors don't transfer, most of the parts are separate and should be easy to color. I did

paint a few areas (Windows). This model does lend itself to creativity of coloring.

Because there are so many separate parts, it prints really consistent.

### **Printing:**

#### **SLOW AND STEADY WINS THE RACE (A Slow Quality Setting)**

- An excellent bed adhesion is critical for a quality joint between the top and bottom.
- I used a 0.2mm layer, but with an "Adaptive Layer" Quality setting of .20 and a Smooth Radius of 5
- 3 walls (a must)
- "Precision Wall" Turned on (if you have it)
- 15 percent infill - I used Adaptive Cubic (it worked great)
- A traditional "Snug" support for the center of both top and bottom
- The ramp includes a "Break Away" support

Enjoy!

## **Model files**

**flying-saucer-top.3mf**



**flying-saucer-bottom.3mf**



**flying-saucer-ramp.3mf**



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