



Cute Chibi Grim Reaper with Skull



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Summary

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Cute Chibi Grim Reaper with Skull

A cute yet spooky Grim Reaper holding a miniature skull – the perfect print for your desk, shelf, or upcoming Halloween setup!

The model is designed and optimized to print in **one piece (single print)**. It features built-in multi-color painting, ready to send directly to your AMS or multi-material setup.

⚙️ Recommended Print Settings

- **Layer Height:** 0.20 mm (Standard profile works great; for even smoother hood curves, adaptive layers can be enabled)
- **Supports:** Tree / Organic supports recommended under the elbows and chin
- **Walls / Perimeters:** 2–3
- **Infill:** 10–15% (Gyroid or Grid)
- **Colors / AMS Slots:**
 - Slot 1: **Black** (Robe, hood)
 - Slot 2: **White** (Hands, skulls, rope belt details)

- **Default Height:** 100 mm (10 cm) – fully scalable if you want a pocket size or a larger display statue

Tips for Best Results

- Keep seams set to **Back** or **Aligned** to keep the face and skull clean.
- If you scale the model down significantly, consider dropping the outer wall speed slightly for cleaner detail around the fingers and facial features.

Model files



reaper-black-skull.3mf

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