



Billet Pistol Grip Shifter Handle for Thrustmaster



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Summary

Billet-style pistol grip for Thrustmaster shifters: four round finger grooves, thumb shelf, threaded mount built in.

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A billet-style pistol grip for your Thrustmaster shifter. It has four deep, rounded finger grooves, a thumb shelf on top and soft 4.5 mm rounded edges all round. The flat sides have a recessed panel and a blank oval badge you can personalise.

The handle is built around the original Thrustmaster mount piece. Its internal thread is modelled straight into the base, so it screws on in place of the stock knob without an adapter.

SIZE

63 × 30 × 124 mm (W × T × H)

FILES

1_billet_grip.stl – thread built in, print and screw on

1_billet_grip_insert-pocket.stl – plain Ø22.7 × 42.8 mm pocket to press or glue in the original mount piece (stronger, recommended for heavy shifting)

PRINT SETTINGS

Orientation: standing upright, threaded hole down on the bed (this gives the cleanest thread)

Layer height: 0.12–0.16 mm (finer layers make a better thread)

Walls: 4–5, infill 30–50 % gyroid

Material: PETG, ASA or PLA+

Supports: only under the thumb shelf overhang

Run a matching tap or bolt through the thread once to clean it up.

Painted or sprayed silver, it looks like machined aluminium.

Model files



1_billet_grip.stl



1_billet_grip_insert-pocket.stl

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