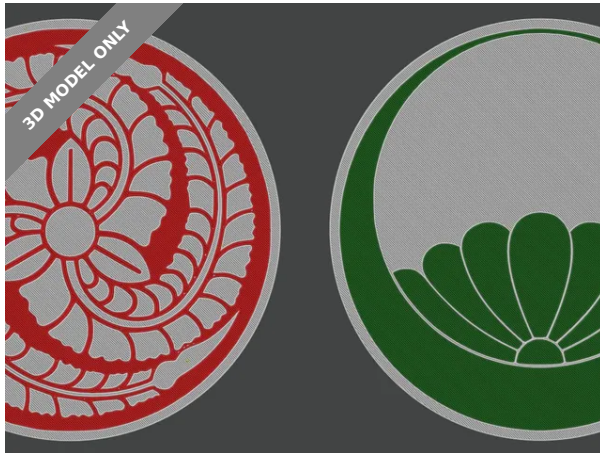




Archaic Trace — Floral Kamon Coaster Set (2 of 5)



MelissaBee

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Summary

Two traditional Hana-Mon crest coasters. 100% flush, no-wobble designs. Optimized for multi-material printing!

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[floral](#) [samurai](#) [kamon](#)

two of five traditional plant and flower emblems shaped by clean, sharp geometry. This collection matches old-world heritage with a bold contrast that fits right into a modern room.

They sit completely flat on the table, working as functional art that stands out without trying too hard.

Required Slicer Print Settings:

- **Top Surface Pattern: Monotonic Line** (Crucial to remove background seams and ghost shadows around the artwork boundaries)
- **Wall Generator: Arachne** (Prevents empty gaps in the fine details of the floral petals)
- **Top Surface Ironing: Turn OFF**

**Full 5-Piece Matching Collection Available Here:
Archaic Trace Patreon Shop (coming soon!)**

Model files

coaster_1.stl



coaster_2.stl



2_of_5_mon_floral_designs_coaster_set_5_100mm.3mf



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