



Dragon Lamp - Ice Breath



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Summary

A dramatic dragon lamp with glowing ice breath. Demanding print with extensive supports and around 2 hours of cleanup.

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Dragon Lamp – Ice Breath

A winged dragon hovers above a glowing burst of ice. Its curved tail, sculpted scales, horns and outstretched wings contrast with the translucent breath column and crystal-covered round base, creating a dramatic fantasy display lamp.

Printing and support removal

This is a demanding model with a large amount of support material. Allow approximately two hours for careful support removal. Work patiently in small sections, especially around the wing edges, horns, claws and tail. Avoid pulling large support sections against delicate details. The cleanup takes time, but doing it conscientiously is well worth the effort and rewards you with a beautiful finished model.

The download includes three separate STL parts and a PrusaSlicer 3MF project. The project is configured for the Original Prusa XL with two tools and 0.4 mm nozzles, two perimeters, 15% lightning infill and automatic organic supports. The global layer height is 0.25 mm; the dragon and lamp insert use a 0.18 mm object setting. Check printer compatibility, filament assignments, part placement and the sliced preview before printing.

Lighting and photographs

The gallery shows the physical print, including illuminated views and the underside lamp opening. Lighting hardware is separate from the printable files. The promotional cover is based on a photograph of the real print with an AI-edited background. Background furnishings are not included.

Model files



dragon-lamp-any_1.stl



dragon-lamp-any_3.stl



dragon-lamp-any_2.stl



dragon-lamp-prusa.3mf

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