



I Scream Hueforge



S0und_Lab

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Summary

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Print at 100% infill with a layer height of 0.08mm with a base layer of 0.16mm

The Model is 133.45x200mm in size

You may print at higher layer heights below the Base Thickness of 0.48mm

The Max allowed Thickness is 2.24mm and the Actual Thickness is 1.68mm

#ffffff PLA BambuLab Basic Jade White Transmission Distance: 5

#fec600 PLA BambuLab Basic Sunflower Yellow Transmission Distance: 4.4

#ff9016 PLA BambuLab Basic Pumpkin Orange Transmission Distance: 5.5

#9d2235 PLA BambuLab Basic Maroon Red Transmission Distance: 1.6

#080a0d PLA Panchroma Black Transmission Distance: 0.2

This print uses 5 unique filaments

Swap Instructions:

Start with Jade White

At layer #8 (0.72mm) swap to Sunflower Yellow

At layer #9 (0.8mm) swap to Pumpkin Orange

At layer #14 (1.2mm) swap to Maroon Red

At layer #20 (1.68mm) swap to Black for the rest.

Model files

i-scream-u1.3mf



i-scream.3mf



i-scream_front_133x200.stl



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