



Halloween - Scary Demon



vwoli3d

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Summary

Halloween - Scary Demon

[Art & Design](#) > [Wall-mounted](#)

Tags: [halloween](#) [scary](#) [demon](#) [hueforge](#)

Hueforges can be resized, only change the X and Y scale, leave the Z height the same.

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Print at 100% infill with a layer height of 0.08mm with a base layer of 0.16mm

The Model is 133.33x200mm in size

You may print at higher layer heights below the Base Thickness of 0.48mm
The Max allowed Thickness is 1.84mm and the Actual Thickness is 1.84mm

Filaments Used:

PLA BambuLab Basic Black Transmission Distance: 0.6

PLA+ Sunlu Grey Transmission Distance: 3.2

PLA Elegoo Grey Transmission Distance: 3.4

PLA BambuLab Basic Jade White Transmission Distance: 5

This print uses 4 unique filaments

Swap Instructions:

Start with Black

At layer #8 (0.72mm) swap to Grey (Darker)

At layer #12 (1.04mm) swap to Grey (or blue, green or any color you want)

At layer #16 (1.36mm) swap to Jade White for the rest or

Border Only Colors.

At layer #23 (1.92mm) swap to Black or any color for the rest.

If you have any requests on a new Hueforge, feel free to ask — I'll see what I can do!

Model files



scary-demon_frame_133x200.stl



scary-demon_133x200.stl

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