



Ace of Spades - Keychain

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Summary

A minimal keychain with an Ace of Spades cutout design.

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A minimal keychain with an Ace of Spades cutout design.

Design Highlights

- **Reinforced Loop:** Extra-thick attachment point to ensure the keychain survives daily wear and tear on your keys, clothes or gear.
- **Low Material Cost:** The keychain uses **4g of filament**.
- **AMS:** The keychain is designed to be printed using an **AMS**
- **Double Sided:** includes a version with 2 thinner mirrored parts that can be glued together to form a double sided keychain.

Recommended Print Settings

- **Nozzle:** 0.4mm (Standard) or 0.2mm (for ultra-sharp details).
- **Layer Height:** 0.16mm or 0.20mm.
- **Wall Loops:** 4 (Recommended for loop strength).

Model files



ace_keychain.3mf



ace_double_keychain.3mf

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