



Devil's hand v2



JMV38

[VIEW IN BROWSER](#)

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Summary

print in place and posable - easy print

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This is a complete recreation of my [previous hand](#):

- the file is smaller.
- all faces patterned
- the fingers look more like fingers
- the finger tip and claw point up during printing, making the color change better match the claw
- the claws are less pointy (to avoid hurting anyone)
- it can stand on its base

This model is posable thanks to internal locks inside the joints. Just move the parts, nothing to clean up or remove, it should work straight out of the plate. However, if you want it to last longer, let it rest in the flat pose when you don't use it.

Designed for 4mm nozzle, 0.2. layers, normal settings, no supports (even if the slicer says so). Color change for the claw (no AMS needed, just pause and change the filament). Printed in PLA, in 7h. The file is very big and needs repair, but it slices well without repair, and the print works fine, so here it is.

I use openscad and win3d for the design, i have also used the excellent site of CNC Kitchen [bumpmesh](#) to add the pattern on the skin.

To make the joints, i have designed a negative shape: i put it where i want the joint on a hand without joints, and i subtract it from the hand. And voilà! You can [get the negative shape](#) if you suscribe to my [club](#) .

Happy printing!

And as always: PLEASE download, like, comment, post your makes. It is a real pleasure to see your prints!

Model files



devils-hand_v2.stl

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