



Pumpkin Reaper - Spooky Halloween Figurine | 3D Printable Decoration



LayerFox3D

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Summary

A spooky pumpkin-headed reaper with a hood, lantern, and detailed base. Perfect for Halloween decorations!

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Pumpkin Reaper – Spooky Halloween Figurine

Meet the Pumpkin Reaper, a mysterious little guardian of Halloween night!

Designed by **LayerFox3D**, this spooky collectible figurine features a sinister jack-o'-lantern face, a mysterious hooded cloak, a miniature pumpkin lantern, and a detailed autumn-themed base.

With its expressive face and stylized proportions, Pumpkin Reaper makes a great addition to your Halloween decorations, gaming desk, bookshelf, or miniature collection.

Features

- **Unique Halloween character:** A spooky pumpkin-headed reaper with an expressive face.
- **Detailed sculpt:** Carved pumpkin features, a hooded cloak, and decorative elements.
- **Miniature pumpkin lantern:** Adds an extra touch of Halloween atmosphere.
- **Decorative base included:** Featuring little pumpkins, stones, and autumn-inspired details.
- **Single-piece design:** No assembly required.
- **FDM-friendly:** Optimized for printing with tree supports.
- **Paintable:** Perfect for acrylic painting or displaying in a single color.

Dimensions

- **Width:** 70 mm
- **Depth:** 59.09 mm
- **Height:** 95 mm

The model is designed to print at 100% scale.

Recommended Print Settings

- **Printing technology:** FDM / FFF
- **Material:** PLA
- **Nozzle diameter:** 0.4 mm
- **Layer height:** 0.16 mm recommended
- **Wall loops:** 3
- **Infill:** 15% Gyroid
- **Supports:** Yes — Tree Supports
- **Orientation:** Upright, flat base on the build plate
- **Scale:** 100%

Important: Tree supports are recommended for the hood, lower facial features, and lantern details.

For maximum detail, use a 0.16 mm layer height.

Estimated Print Time & Filament

Based on OrcaSlicer estimates using a Flashforge Adventurer 5M printer profile:

- **Total filament:** approximately 51.29 g

- **Model filament:** approximately 40.84 g
- **Estimated print time:** approximately 2 hours 33 minutes

These estimates include supports and may vary depending on slicer settings.

Post-Processing

1. Carefully remove the tree supports.
2. Pay special attention to the hood, face, and lantern.
3. Use small tools to remove supports from detailed areas when necessary.
4. Lightly clean any visible support contact marks.
5. Leave the figurine unpainted or customize it with acrylic paints.

Painting Ideas

Try these Halloween-inspired color combinations:

- **Classic Reaper:** Orange pumpkin, charcoal-black cloak, yellow glowing-eye effect.
- **Ghost Reaper:** Pale gray pumpkin, dark purple cloak, silver highlights.
- **Dark Harvest:** Weathered orange pumpkin, dark green cloak, bronze details.
- **Monochrome:** Matte black, gray, or white for a minimalist spooky look.

Included File

- PumpkinReaper_Optimized.stl — Single-piece Pumpkin Reaper figurine

♥ Support LayerFox3D

If you enjoy Pumpkin Reaper, please consider:

- Leaving a like ♥
- Sharing your printed make
- Following **LayerFox3D** for more models
- Leaving a comment with your favorite Halloween color combination

More original designs and seasonal creations are on the way!

Happy Halloween and happy printing!

Model files



pumpkinreaper_optimized.stl

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