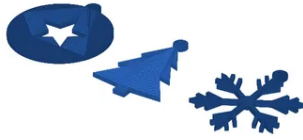


3D MODEL ONLY



Christmas Ornaments Set of 3 — Bauble, Tree & Snowflake, Support-Free



DeskForge

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Summary

Three flat, support-free Christmas ornaments: bauble, tree and snowflake, each with a hanging tab and 5 mm hole.

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Three flat Christmas ornaments — a bauble disc with a star cutout, a tiered tree, and a six-arm snowflake — each with an integrated hanging tab and a 5 mm hole for ribbon, twine, or a standard ornament hook. Print them flat, thread them up, hang them.

****Print details****

Designed for support-free FDM printing. Slicer-validated (OrcaSlicer, 0.4 nozzle, 0.2 layer, PLA) — community printing in progress: be one of the first to print them and share your make!

Three models: bauble (Ø 80 mm disc, 88 mm tall including the tab), tree (60 × 85.5 mm), snowflake (73 × 91.5 mm) — all 3.5 mm thick, each with a 5 mm hanging hole in its top tab

Bauble: ~11.3 g PLA · ~1 h 18 min on a Bambu A1 (0.2 mm, 20% infill)

Tree: ~5.8 g PLA · ~41 min on a Bambu A1 (0.2 mm, 20% infill)

Snowflake: ~5.4 g PLA · ~41 min on a Bambu A1 (0.2 mm, 20% infill)

PLA or PETG; all three print flat as oriented, no brim needed on a clean bed. Two-tone idea: swap filament for the last layers and the face takes a second colour

Watertight/manifold meshes — slice clean in OrcaSlicer, Bambu Studio, PrusaSlicer, Cura

Listing images are renders of the actual model geometry, not photos of a print — your Makes will be the first real photos

****Original design**** — modelled from code, all rights reserved. More free DeskForge models: the Desk Cable Clip, the Modern Ribbed Planter Pot with Saucer, the Stackable Storage Box with Lid and the Square Dice Tray are all free on my profile — and the Christmas Cookie Cutters and Christmas Gift Tags are there too, every one of them support-free.

****License:**** CC BY-NC 4.0 — free for personal use: print as many as you like for yourself and as gifts. No selling of prints, and no redistribution or sharing of the files.

Model files

ornament_bauble.3mf



ornament_bauble.stl



ornament_tree.stl





ornament_tree.3mf



ornament_snowflake.stl



ornament_snowflake.3mf

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