

Hottop KN-8828B-2K+ coffee roaster bean-charging funnel

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VIEW IN BROWSER

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Summary

Standard universal funnels or circular models do not fit the Hottop's unique stamped metal intake. This model was modele

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Print Settings & Safety Guidelines

- **Material:** Print in **ASA** or **PETG** (or high-temp engineering filaments like **PA6-CF**). Do not print in standard PLA, as contact with a preheated stainless steel chute will cause immediate deformation.
- **Perimeters:** Minimum **4 wall loops** to ensure a solid, leak-free perimeter with zero infill rattle.
- **Supports:** Prints cleanly upright with **zero internal supports** (the internal angle is self-supporting). Optional tree/normal supports under the overhang of the side handle tab.
- ⚠ **Crucial Safety Note:** This funnel is designed strictly for charging green beans into the roaster. **Remove the funnel immediately after dumping your beans** and replace the stock metal chaff cover

before starting the roast. Leaving a plastic/thermoplastic print sitting in the chute during a roast will expose it to 180°C+ temperatures and block the roast chamber seal.

Model files



hottop_chute.stl

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