

FREE Pumpkin Pie Spinner Pencil Topper No Supports

Wild & Wiggly

VIEW IN BROWSER

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Summary

Free smiling pumpkin pie slice pencil topper with whipped cream that spins 360 on a pencil.

Seasonal designs > Autumn & Halloween

Tags: spinner print pencil multicolor pumpkin no fidget topper thanksgiving in supports pie autumn fall place

FREE download! A cute slice of pumpkin pie: textured orange filling, a flaky tan crust with a fluted, pinched crimp at the back, a piped swirl of whipped cream on top, and a smiley face with shiny eyes on the front cut side. Push it onto a standard pencil and it spins a full 360 degrees on a built-in captive spinner, the same print-in-place spinner as our football and baseball toppers. It prints in one go with no supports and no assembly.

Size: 46 x 38 x 28 mm. About 11.8 g of filament plus purge for the color changes. Print at 100% scale, because scaling changes the pencil fit and the spinner gap.

Files included

pie_slice_pencil_topper_multicolor.3mf (colors and settings already set up, ready to slice)

pie_slice_ORANGE_slot1_pumpkin_filling_spinner.stl (pumpkin filling and spinner)

pie_slice_TAN_slot2_crust.stl (crust)

pie_slice_CREAM_slot3_whipped_cream_eye_highlights.stl (whipped cream and eye highlights)

pie_slice_DARKBROWN_slot4_eyes_smile.stl (eyes and smile)

pie_slice_single_color_all_in_one.stl (one-color version)

Slot colors: Slot 1 Orange (pumpkin filling and spinner). Slot 2 Tan (crust). Slot 3 Cream white (whipped cream and eye highlights). Slot 4 Dark brown (eyes and smile).

Printing from the STLs? Import the four color files together as one object with multiple parts, then set Orange to Slot 1, Tan to Slot 2, Cream white to Slot 3 and Dark brown to Slot 4. The spinner is inside the Slot 1 file. Keep the model exactly as it is (no rotating or scaling), with supports and brim off.

After printing, give the spinner in the bottom a little turn so it moves freely, then push the unsharpened end of a standard pencil in and spin it.

Free for personal use. Please don't sell prints of this file. Selling rights come with All Access on Patreon.

Small parts: not for children under 3.

Part of the free Wild & Wiggly Thanksgiving set

The turkey, pilgrim hat and acorn spinner pencil toppers are free too. Grab all four for your Thanksgiving table.

More Wild & Wiggly spinner pencil toppers are coming soon to Patreon. Follow along and join here: https://www.patreon.com/cw/Wildandwiggly

PRINT SETTINGS

Printer: Anycubic Kobra S1 + ACE Pro (any multicolor printer works)

Nozzle: 0.4 mm

Scale: 100%

Orientation: as in the 3MF, upright on its flat bottom with the spinner opening on the bed

Layer height: 0.12 mm

Walls: 3

Infill: 15% gyroid (the 3MF drops everything from 14 mm up to 8% infill and 2 walls so the top stays light)

Supports: none (they would fuse the spinner)

Brim: none (it would fuse the spinner opening)

Prime tower: on

Filament: PLA, about 11.8 g plus purge. Slot 1 Orange (pumpkin filling and spinner). Slot 2 Tan (crust). Slot 3 Cream white (whipped cream and eye highlights). Slot 4 Dark brown (eyes and smile)

Print time: about 15 hours (Anycubic Slicer Next estimate, normal mode, including color changes)

Model files



pie_slice_darkbrown_slot4_eyes_smile.stl



pie_slice_cream_slot3_whipped_cream_eye_highlights.stl



pie_slice_pencil_topper_multicolor.3mf



pie_slice_orange_slot1_pumpkin_filling_spinner.stl



pie_slice_tan_slot2_crust.stl



pie_slice_single_color_all_in_one.stl

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