



DF-64 Anti-Popcorn mod with full throat

 GreatSunJester

[VIEW IN BROWSER](#)

updated 15. 5. 2022 | published 15. 5. 2022

Summary

This is a remix to add a longer and more constrictive throat to the anti-popcorn mod This helps keeps the beans...

[Household](#) > [Kitchen](#)

Tags: [espresso](#) [coffee grinder](#) [df64](#)

This is a remix to add a longer and more constrictive throat to the anti-popcorn mod This helps keeps the beans providing their own weight to the process until the end.

Also, it reduces some of the grind bits that stay on the metal inlet after grinding.

I may eventually add a crossbar or something to the bottom, or even increase the constriction.

Print Settings

Printer Brand:

Crealitiy

Printer:

Ender 3

Rafts:

No

Supports:

No

Resolution:

200

Infill:

20%

Filament: PolyMaker PETG

Notes:

I am able to print this with no supports on my CR-6.

Category: Kitchen & Dining

Model files



df-64_anti-popcorn_full_throat.stl

[Find source .stl files on Thingiverse.com](#)

License ©

This work is licensed under a
Creative Commons (4.0 International License)



Attribution

- ✘ | Sharing without ATTRIBUTION
- ✓ | Remix Culture allowed
- ✓ | Commercial Use
- ✓ | Free Cultural Works
- ✓ | Meets Open Definition