



2-Color Dolphin (Remix) Key Chain



lowboydrv

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Summary

A remix from Dolphin by johnboyjr (10/19/2018) <https://www.thingiverse.com/thing:3165043>

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When I saw the original design, I thought that it would make a great key chain for my daughter (she's 30 but still loves dolphins). I reduced the size by 50%, and added the key chain hole. I was worried about it being strong enough (the first layer in parts was only 1mm thick), so I doubled the weak spots to 2mm. I also reinforced the dorsal fin (my daughter broke her's in less than an hour) and the tail as well. I did not do as well as the original design but it works.

Print Settings

Printer Brand:

Prusa

Printer:

i3 MK3

Rafts:

No

Supports:

No

Resolution:

.2mm

Infill:

70%

Filament: Solutech & Hatchbox PLA Blue & white

Notes:

I increased the perimeters to 3 and used 70% infill (for strength).
Printed in two colors: Solutech Aqua Blue
Hatchbox White

Category: Keychains

Model files

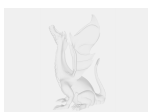
white.stl



blue.stl



Other files



sources.txt

[Find source .stl files on Thingiverse.com](https://www.thingiverse.com)

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