



McDonnell Douglas aircraft company



Flying printer

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Summary

An easy two color print of the logo before Boeing purchased the company.



1.45 hrs



1 pcs



0.20 mm



0.40 mm



PET



17 g



Prusa
MK3/S/S+

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Tags: [3dlogo](#) [aircraft](#) [airliner](#) [airplanes](#) [mcdonnelldouglas](#)

Another addition to my aircraft company logos collection.

https://en.wikipedia.org/wiki/McDonnell_Douglas

This can be printed easily without the MMU2 since the color changes occurs at a specific layer. I printed it in PETG, but PLA would work just fine too.

Hope you enjoy it and don't forget to post your make.

Print Instructions:

Parameters that I used were .2 layer height, 2 perimeters, 15% infill, 4 solid layers top/bottom and ironing on the letters.

Just add a color change in Prusa Slicer where the print transitions from the silver base to the black details.

Model files



mcdonnell-douglas-logo.3mf









mcdonnell-douglas-logo.stl

Print files



mcdonnell-douglas-logo_02mm_petg_mk3s_1h27m.gcode

 PET  0.40 mm  0.20 mm  1.45 hrs  17 g  Prusa MK3/S/S+

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