



Haunter Pokemon



Third Dimension

[VIEW IN BROWSER](#)

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Summary

A non commercial fan art miniature model of the pokemon Haunter. Ghost Pokémon number 93.



2.63 hrs



6 pcs



0.15 mm



0.40 mm



PLA



14 g



Prusa MINI /
MINI+

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Tags: [multicolor](#) [ghost](#) [pokemon](#) [nintendo](#) [sculpt](#)
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[pokemoncommunityday](#) [ghostpokemon](#)

Gotta print 'em All!

This model is free. If you appreciate this model, please leave a download and a like!

A 3D sculpted model of the Pokémon Haunter.

Are you up for a challenge? This is a fast printing small model. The pictured model is printed at 0.15 mm layer height on a stock Prusa Mini+. The completed miniature is 40x40x55 mm.

This is a multicolor print using a single extruder.

The .3fm/gcode names describe the parts and colors. The base with hands gcode has a pause for the color changes at the correct heights.

Transparent 1.75 mm filament is used to hold the parts upright. You can also use a piece of metal wire/paperclip for this. The holes for the filament are already present in the model. Depending on the precision of your printer, you might need to use a small drill to make the filament hole a bit bigger. As this a very small model, be careful when cutting away the support. Do not pull the support, you might break a tiny part. Be gentle when inserting the white part into the head. You might need to use a bit of sandpaper after removing the support.

Created in Nomad Sculpt based on my Red Devil sculpture also available on Printables.

<https://www.printables.com/model/204396-flying-red-devil-demon-monster-miniature>

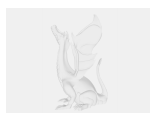
This is a piece of noncommercial fan art. No copyright infringement intended. Pokémon and all its characters are property of Nintendo. Not available for commercial use, for personal use only. This is a not-for-profit fan art model!

Model files



haunter_all_parts_diy.stl

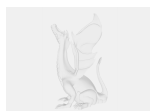
☐ Pick this model if you want to do all the splitting and slicing yourself.



haunter_base_black_purple_pink.3mf



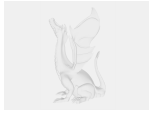
haunter_tongue_flesh.3mf



haunter_eyes_black.3mf



haunter_eyes_white.3mf



haunter_head_pink.3mf



haunter_flames_purple.3mf

Print files



haunter_eyes_black_015mm_pla_mini_2m.gcode

🌀 PLA 📏 0.40 mm ⚖️ 0.15 mm ⌚ 0.10 hrs ⚖️ 1 g 🖨️ Prusa MINI / MINI+



haunter_eyes_black_015mm_pla_mini_2m.gcode

🌀 PLA 📏 0.40 mm ⚖️ 0.15 mm ⌚ 0.03 hrs ⚖️ 1 g 🖨️ Prusa MINI / MINI+



haunter_flames_purple_015mm_pla_mini_26m.gcode

🌀 PLA 📏 0.40 mm ⚖️ 0.15 mm ⌚ 0.44 hrs ⚖️ 2 g 🖨️ Prusa MINI / MINI+



haunter_base_black_purple_pink_015mm_pla_mini_1.gcode

🌀 PLA 📏 0.40 mm ⚖️ 0.15 mm ⌚ 1.02 hrs ⚖️ 5 g 🖨️ Prusa MINI / MINI+



haunter_pink_015mm_pla_mini_57m.gcode

🌀 PLA 📏 0.40 mm ⚖️ 0.15 mm ⌚ 0.95 hrs ⚖️ 4 g 🖨️ Prusa MINI / MINI+



haunter_tongue_flesh_015mm_pla_mini_5m.gcode

🌀 PLA 📏 0.40 mm ⚖️ 0.15 mm ⌚ 0.09 hrs ⚖️ 1 g 🖨️ Prusa MINI / MINI+

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