



Ford Fiesta MK6 ST150/XR4 Jacking Point cover (Front)

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updated 30. 6. 2022 | published 17. 5. 2022

Summary

Plastic cover replacement for the jacking point hole in the side skirt of a Ford Fiesta MK6 ST150/XR4 2004-2008. There...



19.49 hrs



2 pcs



0.05 mm



0.40 mm



PLA



41 g



Prusa
MK3S/S+ &
MMU2S

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[fiestast](#) [fordfiestast](#) [sideskirt](#)

Plastic cover replacement for the jacking point hole in the side skirt of a Ford Fiesta MK6 ST150/XR4 2004-2008. There is one version for front right (FINIS 1354162) and one for front left (FINIS 1354166).

It is not an exact replica but a version optimized for easier printing and more robust mounting.

The cover has to be post-processed further:

- support material has to be removed
- (optional: check that it actually fits before continuing with the more labor intensive work)
- sides and outer wall has to be sanded down to have a smooth surface
- surfaces have to be cleaned carefully to remove any oil or dust
- use primer to prepare the surface
- paint it with the same color as the side skirt
- use clear lacquer to finish the cover

Print Settings

Printer:

Qidi X-MAX

Rafts:

Doesn't Matter

Supports:

Yes

Resolution:

0.08mm

Infill:

30% Gyroid

Filament:

Geeetech PLA

white

Notes:

The support was printed with an Support Interface to make it easier to remove it. The wall count was increased to 4 to improve the stability and have more material which can be sanded down.

Category: Replacement Parts

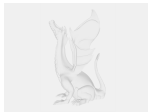
Model files



ford-jacking-cover-left.stl



ford-jacking-cover-right.stl



ford_jacking_cover.fcstd



ford_jacking_cover.step

Print files



ford-jacking-cover-left_005mm_pla_mk3_19h29m.gcode

⚙️ PLA ⚙️ 0.40 mm ⚙️ 0.05 mm ⌚ 19.49 hrs ⚖️ 41 g 🖨️ Prusa MK3/S/S+



ford-jacking-cover-right_005mm_pla_mk3_19h34m.gcode

⚙️ PLA ⚙️ 0.40 mm ⚙️ 0.05 mm ⌚ 19.56 hrs ⚖️ 41 g 🖨️ Prusa MK3/S/S+

[Find source .stl files on Thingiverse.com](#)

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