



Swiss3Dc Starlex DHB Zero Tool Hot End for Prusa i3MK3S+ (previously Starlex 22 twist)



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Summary

Installing the Starlex DHB Zero Tool Hot End onto the Prusa i3MK3S+ can be done by printing the STL parts below

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This design was previously made for the Starlex 22 Twist, but is completely compatible with the New all metal hot end, zero tool, quick change over Starlex DHB heat set from Swiss3Dc.com

Nozzle to bed height is similar to your actual position, only light tuning is necessary like for any nozzle change over.

An easy replacement with 2 modified from original printed parts, and 3 new parts. In PLA, best PetG or stronger materials.

Modified Heat Sink, for a drop in replacement. Bowden tube needs to be a little longer. 2 square nuts are needed. Screw M3 length are similar.

No tool the remove fan shroud, easy full access to Heat Set.

Wire clip to hold heater and thermistor wires behind the extruder.

Model files



swiss3dc-prusa-extruder-r6-cover-5015-fans.stl



swiss3dc-air-duct-locking-lever.stl



swiss3dc-dual-air-duct-03-prusa.stl



swiss3dc-prusa-extruder-body-r6.stl



swiss3dc-prusa-extruder-r6-motor-plate.stl

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