



MakerGear M2 Simplify 3D Optimized Profiles



rsilvers

[VIEW IN BROWSER](#)

updated 17. 5. 2022 | published 17. 5. 2022

Summary

If you have Simplify 3D and a MakerGear M2, here are optimized profiles that have quality without being slow. I...

[3D Printers](#) > [Accessories](#)

If you have Simplify 3D and a MakerGear M2, here are optimized profiles that have quality without being slow. I recommend the 0.2mm profile most of the time.

Turn support on if you need it.

Use ABS juice or (I prefer) Elmer's Glue stick for ABS and any color masking tape for PLA.

Note that this has temps for the latest v3 extruder which has the thermistor in the aluminum block rather than the nozzle. If you have an earlier model without an aluminum block, then you will want to subtract 20 degrees C from the hot-end temps.

Category: 3D Printers

Model files



1inchsolidcube.stl

[Find source .stl files on Thingiverse.com](#)

License

This work is licensed under a
Creative Commons (4.0 International License)



Attribution-ShareAlike

-
- ✗ | Sharing without ATTRIBUTION
 - ✓ | Remix Culture allowed
 - ✓ | Commercial Use
 - ✓ | Free Cultural Works
 - ✓ | Meets Open Definition